



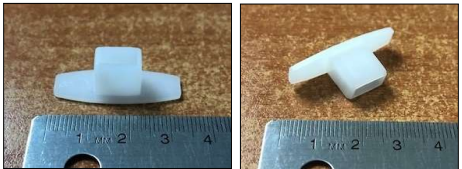
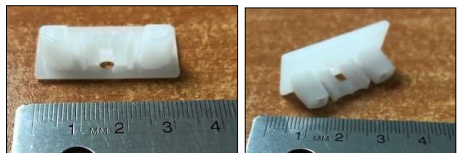
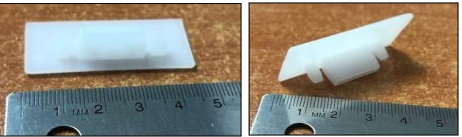
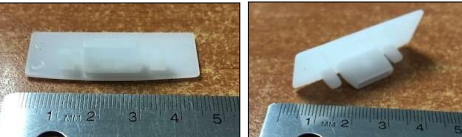

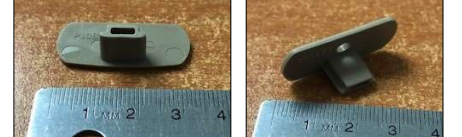
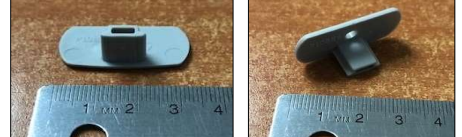
Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	6/1/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	6/2/2023	ECO #	ECO-00102
AFFECTED PRODUCT LINES	CANADA ORDERS FOR MTM PRODUCTS AND CORDLESS ROMAN SHADES						
REASON FOR CHANGE	LARGER END CAPS ARE REQUIRED TO MEET SAFETY STANDARD FOR CANADIAN MARKET - HEALTH CANADA - SMALL COMPONENTS (M00.1)						
DESCRIPTION OF CHANGE	RELEASE NEW PART NUMBERS FOR LARGER END CAPS						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPMI1521	-	-	END CAP, BR 916 CAN CDLS CELL SHADE, WHITE	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1522	-	-	END CAP, MR 942 943 CAN CDLS CELL SHADE, WHITE	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1523	-	-	END CAP, BR 942 943 923 941 CAN CDLS CELL SHADE, WHITE	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1524	-	-	END CAP, BR 959 CAN MTR CELL SHADE, COOL WHITE	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1525	-	-	END CAP, BR 959 CAN MTR CELL SHADE, ANTIQUE LINEN	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1526	-	-	END CAP, BR 959 CAN MTR CELL SHADE, COOL SILVER	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1527	-	-	END CAP, BR 959 CAN MTR CELL SHADE, DAYLIGHT	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1528	-	-	END CAP, HR 916 CAN CDLS CELL SHADE, WHITE	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1529	-	-	END CAP, HR CF6 CAN CDLS ROMAN SHADE, WHITE	RELEASE NEW PART NUMBER	NO	N/A	
ADDITIONAL INFORMATION	CORDLESS ROMAN SHADES ARE NOT CURRENTLY OFFERED FOR CANADA ACCOUNTS SEE PAGE 3 - 4						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
						ASSEMBLY DRAWING	<input type="checkbox"/>
						INSTR SHEET	<input type="checkbox"/>
						PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>
						WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	06/01/2023			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	06/01/2023			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	06/01/2023			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	06/01/2023			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	06/01/2023			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED		
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

PART NUMBER	DESCRIPTION	PHOTOS	REMARK	PART NUMBER	DESCRIPTION
MPMI1059	END CAP FOR BOTTOM RAIL P/916 (MTM 1" Cordless Cell Shade)		X	MPMI1521	END CAP, BR 916 CAN CDLS CELL SHADE, WHITE
MPMI1060	END CAP FOR MIDDLE B.RAIL P/938 (MTM 1" TDBU Cordless Cell Shade)		Please remove it (MTM 1" TDBU cellular shade) as there is no change and stay with original end cap.	/	/
MPMI1061	END CAP FOR MIDDLE RAIL 942-943 (942 MTM Day+ Night Cordless Cell Shade) (943 MTM1.5" Mirage TDBU Cordless Cell Shade)		X		
MPMI1062	END CAP FOR BOTTOM RAIL 942-943 (942 MTM Day+ Night Cordless Cell Shade) (943 MTM1.5" Mirage TDBU Cordless Cell Shade) (923 MTM Double Cordles Cell Shade) (941 MTM Mirage BO Cordless Cell Shade)		This bottom rail end cap is same as Double Cell Shade and Mirage BO Cell Shade & Day and Night as informed by Christy's 5/24 email. So two cellular items 923 (MTM Double) and 941 (MTM 1.5" Mirage BO) shade should be added to the description.	MPMI1523	END CAP, BR 942 943 923 941 CAN CDLS CELL SHADE, WHITE
MPMI1415	END CAP, BR 949, COOL WHITE (MTM 1" Motorized Cell Shade)		X	MPMI1524	END CAP, BR 959 CAN MTR CELL SHADE, COOL WHITE
MPMI1418	END CAP, BR 949, ANTIQUE LINEN (MTM 1" Motorized Cell Shade)		X	MPMI1525	END CAP, BR 959 CAN MTR CELL SHADE, ANTIQUE LINEN
MPMI1421	END CAP, BR 949, COOL SILVER (MTM 1" Motorized Cell Shade)		X	MPMI1526	END CAP, BR 959 CAN MTR CELL SHADE, COOL SILVER

MPMI1424	END CAP, BR 949, DAYLIGHT (MTM 1" Motorized Cell Shade)		X	MPMI1527	END CAP, BR 959 CAN MTR CELL SHADE, DAYLIGHT
MPMI1069	END CAP FOR TOP RAIL P/916 (MTM 1" Cordless Cell Shade)		X	MPMI1528	END CAP, HR 916 CAN CDLS CELL SHADE, WHITE
	End Cap for CF6 Roman Shade Headrail		For current pars number is MPMI1208 (Original end cap)	MPMI1529	END CAP, HR CF6 CAN CDLS ROMAN SHADE, WHITE