



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	5/31/2023	REQUESTED BY	L. HUNT	REQUESTED RELEASE DATE	6/2/2023	ECO #	<b>ECO-00101</b>
AFFECTED PRODUCT LINES	PLEATED PANELS						
REASON FOR CHANGE	IMPROVE TACK POSITION FOR CLASSIC 3" PLEAT. CONFIRM TACK POSITION FOR PARISIAN 4" PLEAT, PARISIAN 6" PLEAT AND EURO PLEAT						
DESCRIPTION OF CHANGE	IMPLEMENT TACK POSITION TEMPLATE FOR PLEATED PANELS TO ACHIEVE CONSISTENCY.						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
N/A	-	-	CLASSIC 3" PLEAT	CHANGE TACK POSITION FROM 1" TO ¼" FROM BOTTOM EDGE OF PLEAT (MUST USE PLEAT TACK TEMPLATE ON PAGE 3) TOLERANCE: +/- 1/8"	NO	N/A	
N/A	-	-	PARISIAN 4" PLEAT	TACK POSITION @ 1 ¼" FROM BOTTOM EDGE AND TOP EDGE OF PLEAT (MUST USE PLEAT TACK TEMPLATE ON PAGE 3) TOLERANCE: +/- 1/8"	NO	N/A	
N/A	-	-	PARISIAN 6" PLEAT	TACK POSITION @ 1 ½" FROM BOTTOM EDGE AND TOP EDGE OF PLEAT (MUST USE PLEAT TACK TEMPLATE ON PAGE 3) TOLERANCE: +/- 1/8"	NO	N/A	
N/A	-	-	EURO PLEAT	TACK POSITION @ ¼" FROM TOP EDGE OF PLEAT (MUST USE PLEAT TACK TEMPLATE ON PAGE 3) TOLERANCE: +/- 1/8"	NO	N/A	
ADDITIONAL INFORMATION							
<b>AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)</b>							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
<b>ECO APPROVALS ROUTING</b>							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	05/31/2023			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	05/31/2023			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	06/01/2023			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	05/31/2023			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	05/31/2023			

PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

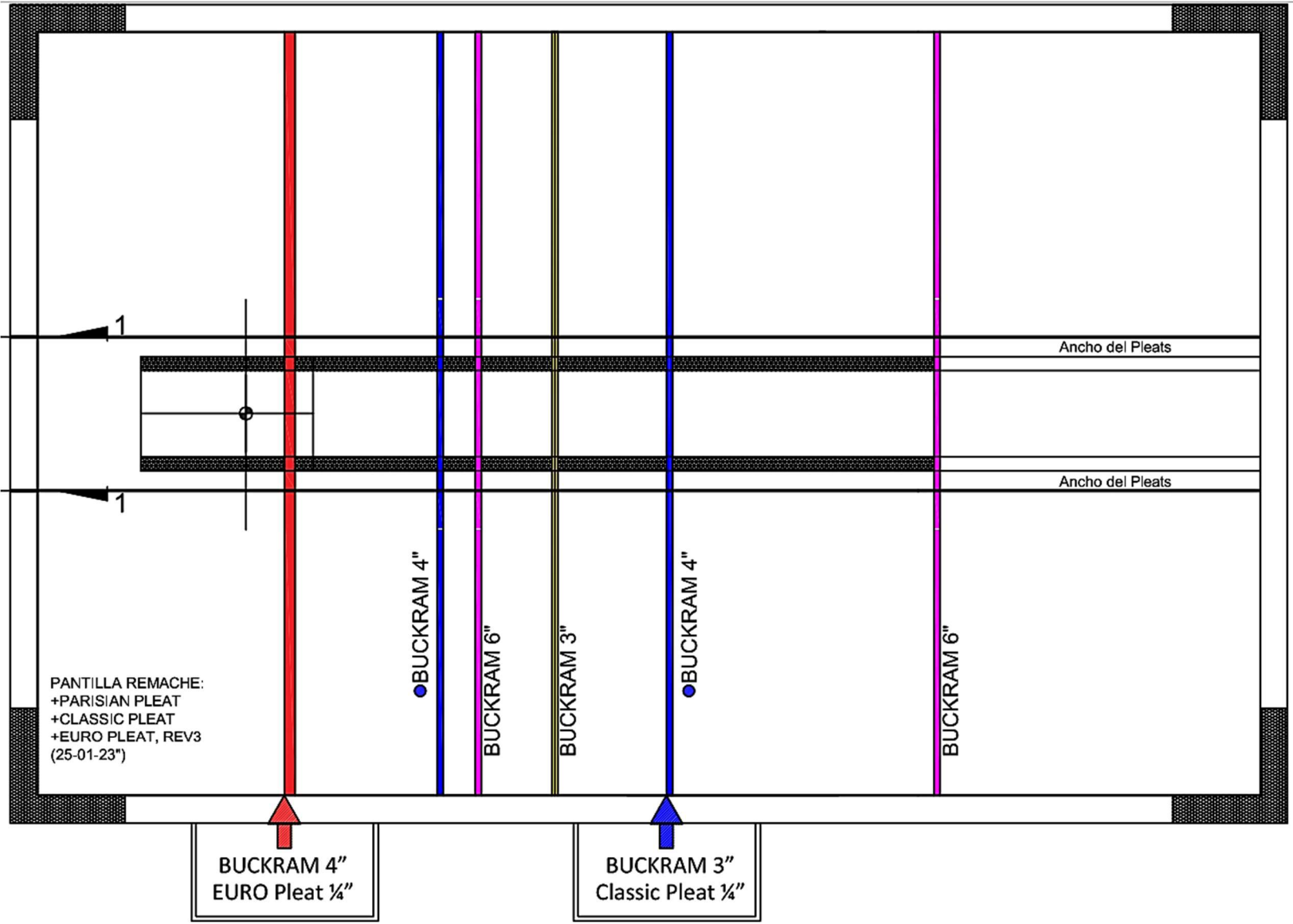
**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**

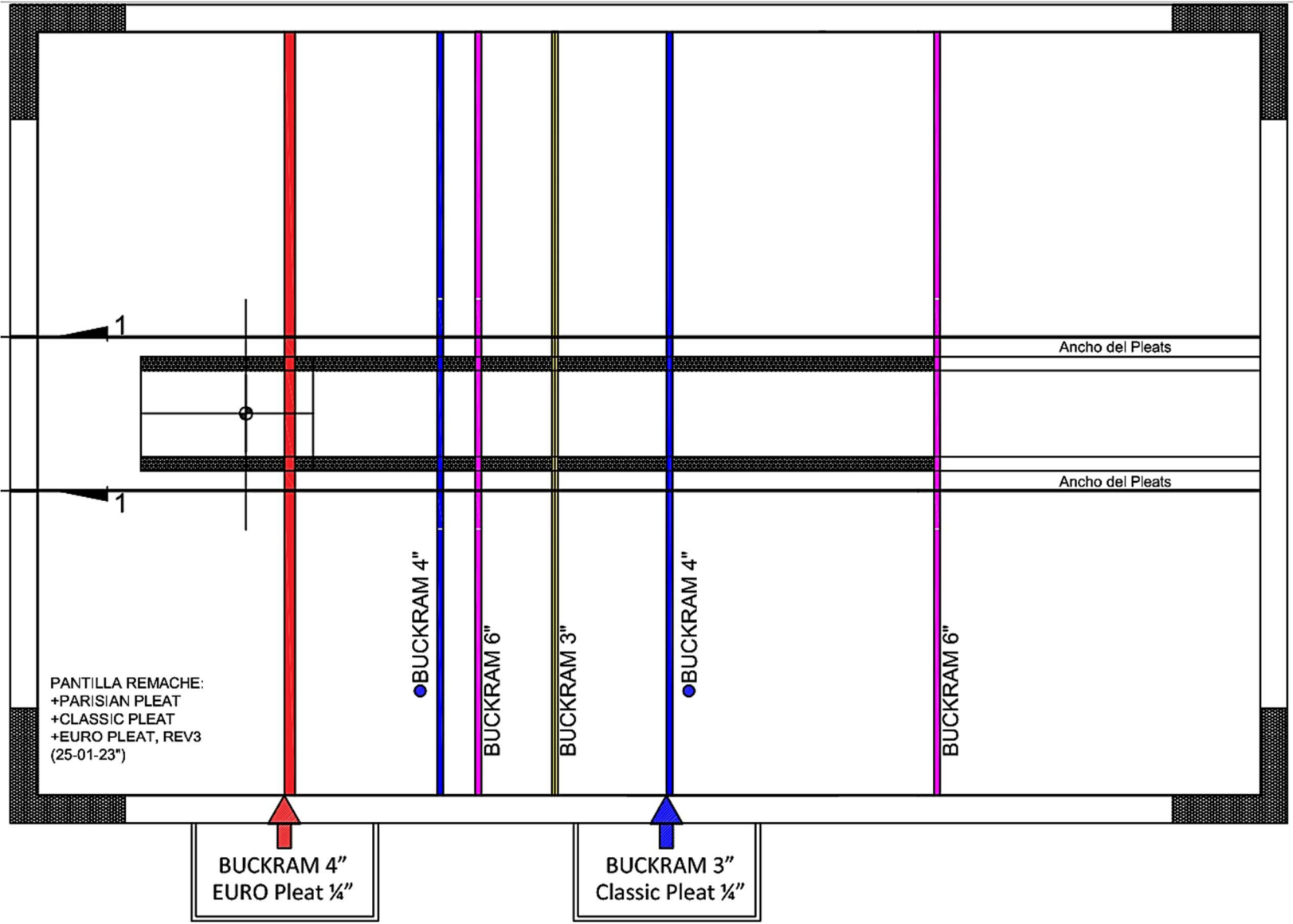
# TACK POSITION TEMPLATE

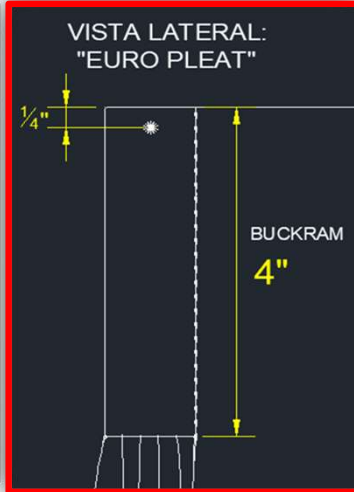
REV. 1



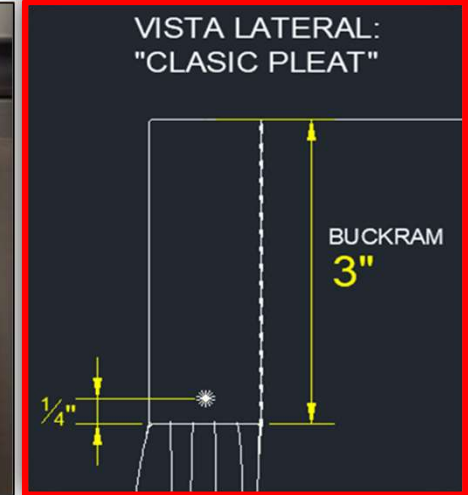
# TACK POSITION TEMPLATE

REV. 1

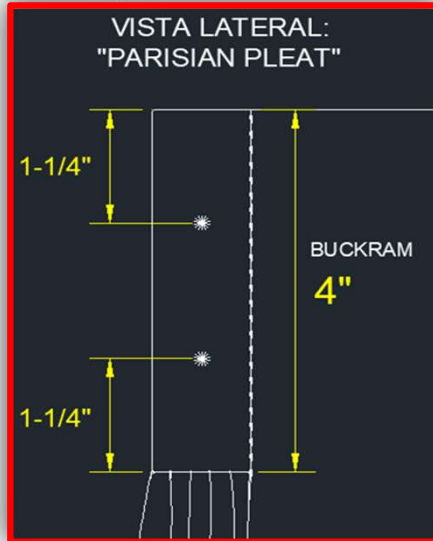




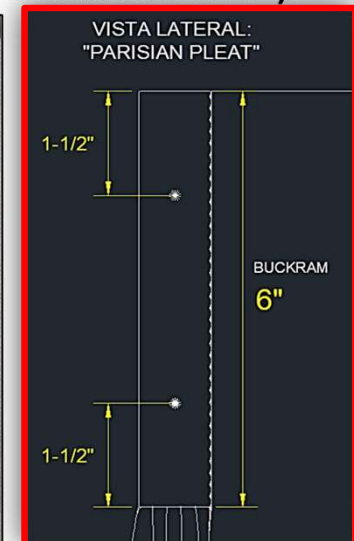
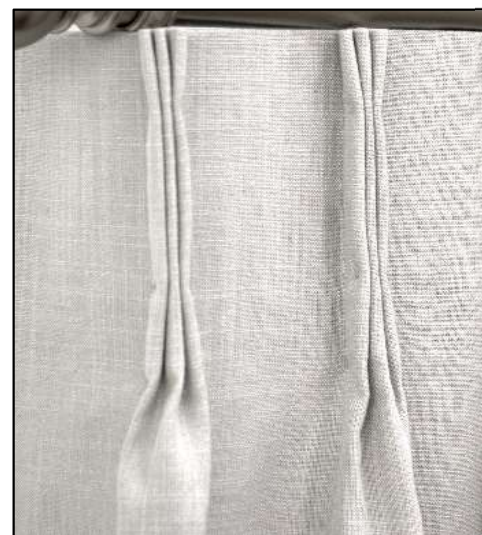
**ESTILO : EURO PLEAT**  
**DESCRIPCIÓN:** REMACHE A 1/4"  
DE ARRIBA HACIA ABAJO.



**ESTILO : CLASSIC PLEAT**  
**DESCRIPCIÓN:** REMACHE A 1/4" DE ABAJO HACIA  
ARRIBA (SOLO APLICA CON BUCKRAM DE 3").

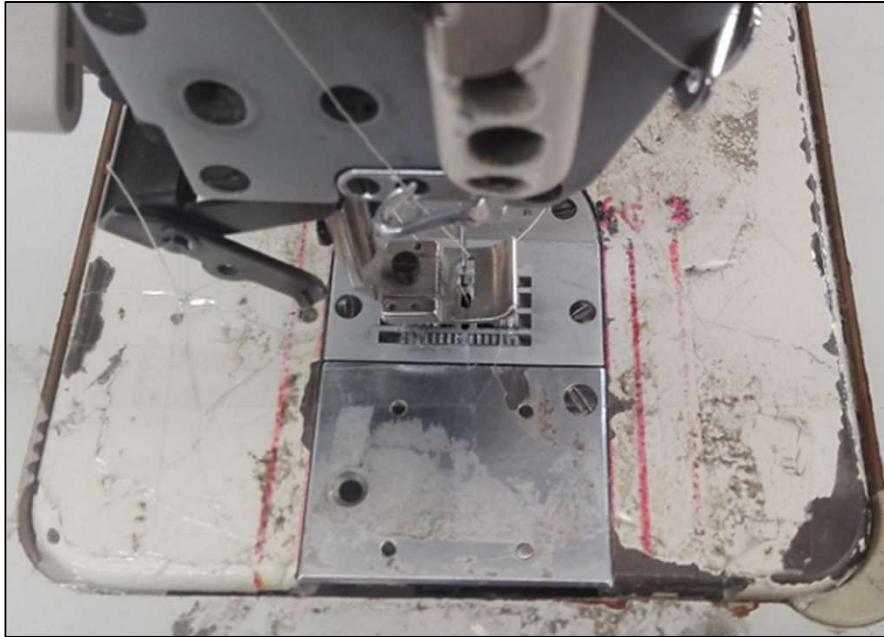


**ESTILO:PARISIAN PLEAT(BUCKRAM 4")**  
**DESCRIPCIÓN:** REMACHE A 1-1/4" DE ARRIBA HACIA ABAJO Y  
OTRO REMACHE DE ABAJO HACIA ARRIBA A 1-1/4"

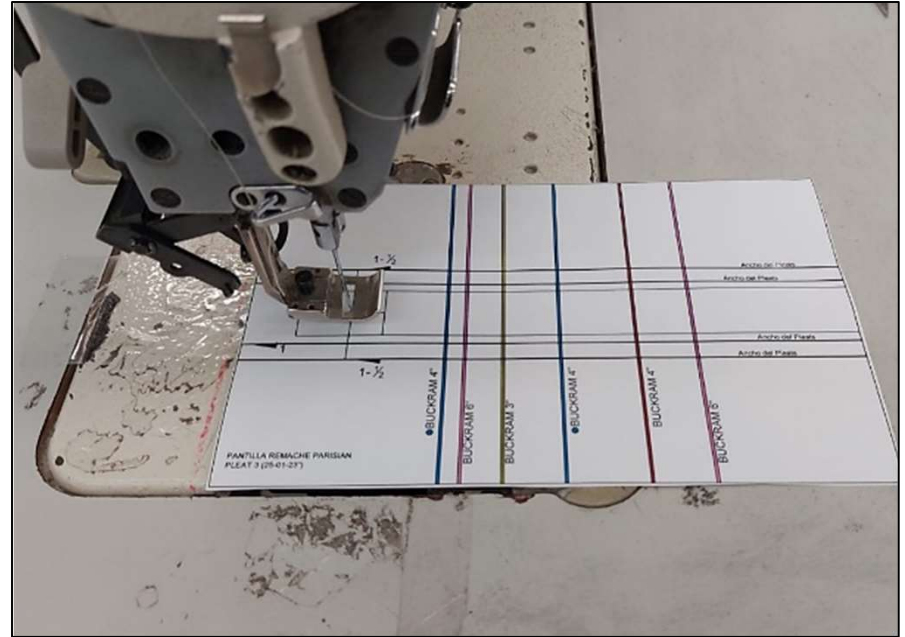


**ESTILO: PARISIAN PLEAT (BUCKRAM 6")**  
**DESCRIPCIÓN:** REMACHE A 1-1/2" DE ARRIBA HACIA ABAJO Y  
OTRO REMACHE DE ABAJO HACIA ARRIBA A 1-1/2".

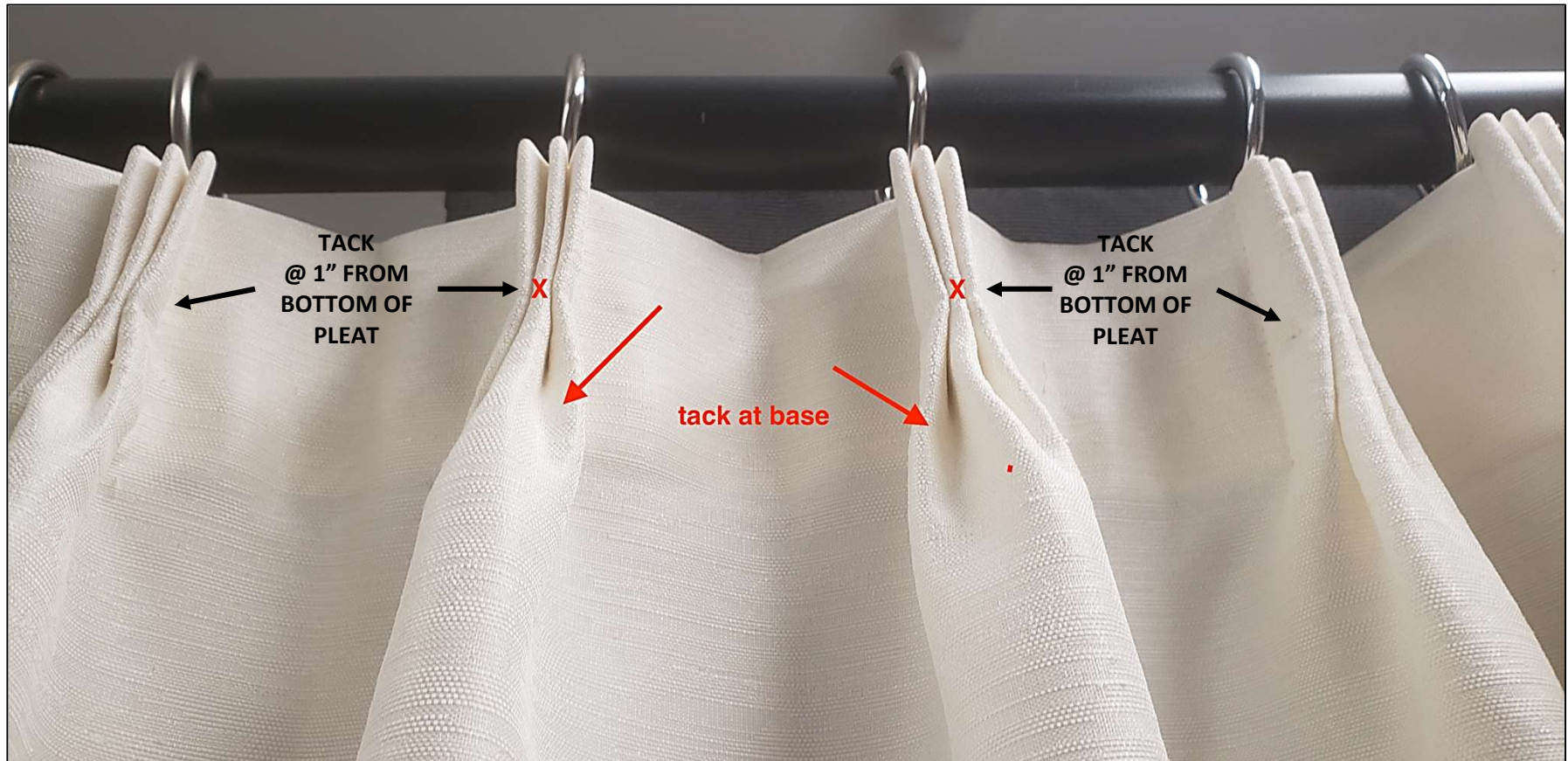
**BEFORE**



**AFTER**



## CURRENT: CLASSIC 3" PLEAT

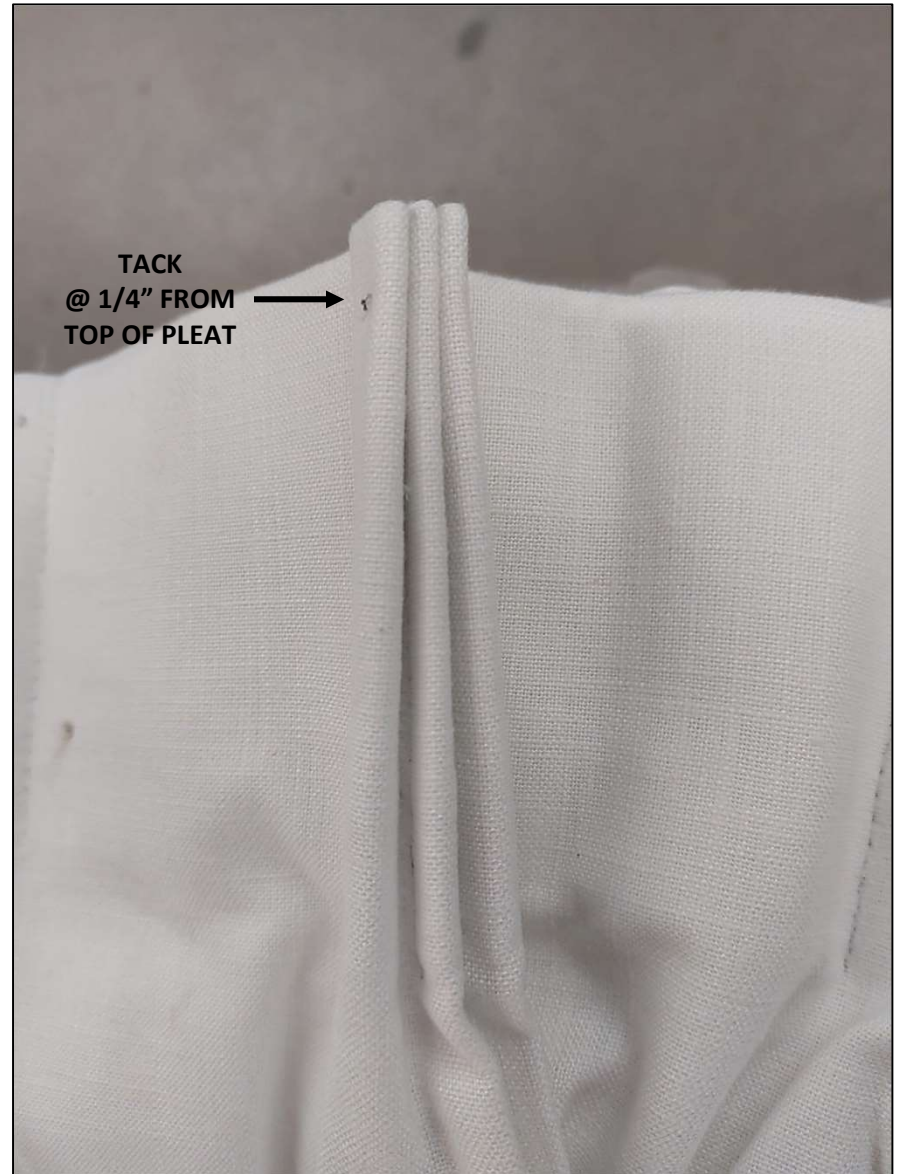
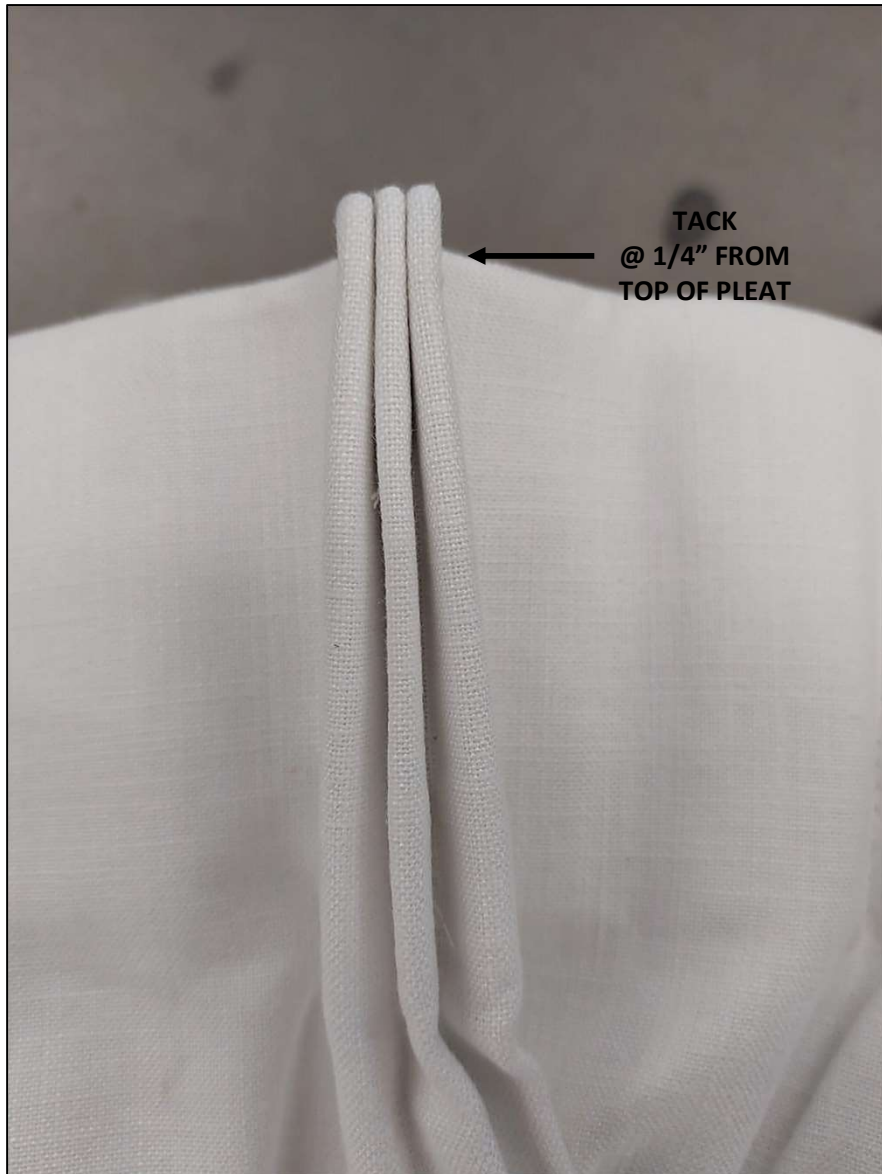


## **NEW: CLASSIC 3" PLEAT**

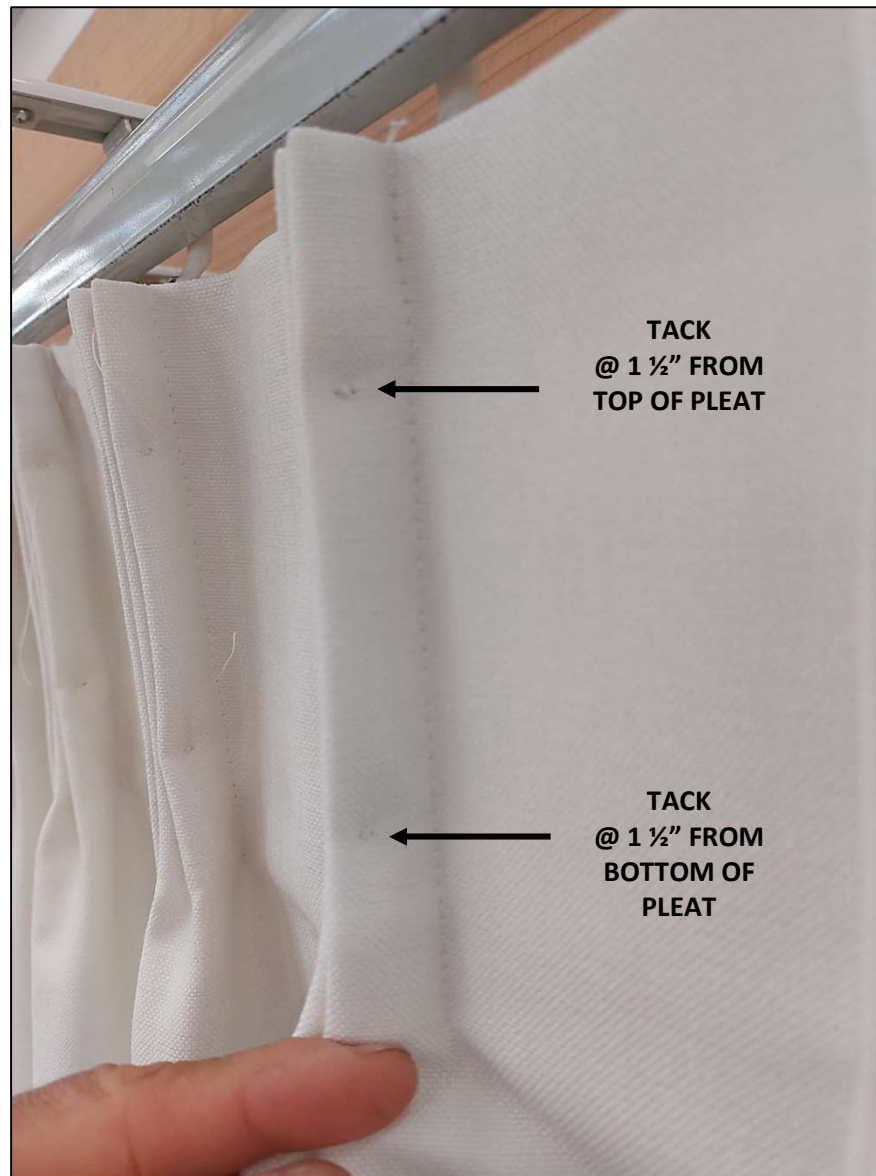
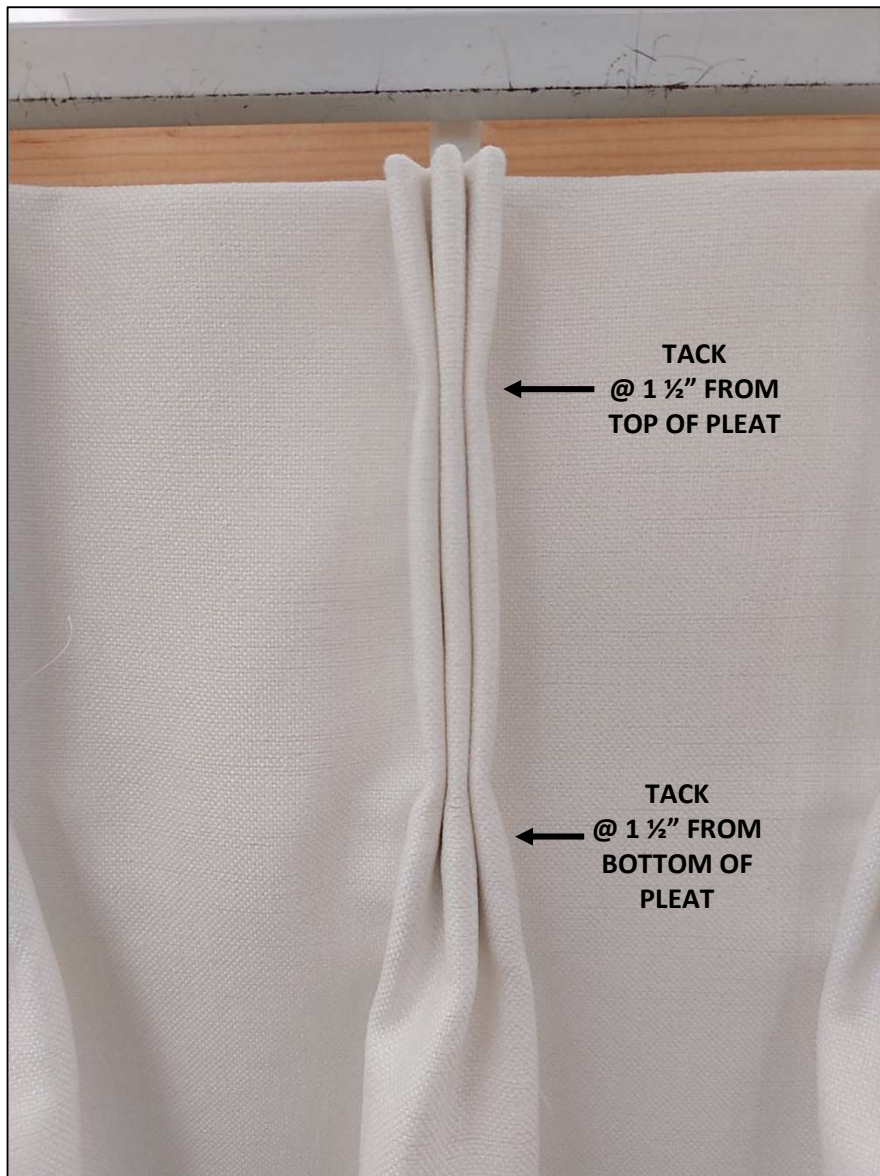




# EURO PLEAT



## PARISIAN 6" PLEAT



## PARISIAN 4" PLEAT

