



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	5/26/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	6/2/2023	ECO #	<b>ECO-00100</b>
AFFECTED PRODUCT LINES	SOLAR ZEBRA SHADES						
REASON FOR CHANGE	CHANGE TO THINNER ZEBRA SOLAR MATERIAL & ADD ZEBRA SOLAR ASH GREY OPTION						
DESCRIPTION OF CHANGE	DISCONTINUE USE OF THICKER ZEBRA SOLAR MATERIAL (ALL ROLLS WITH MFR NUMBERS STARTING WITH "LO30"). SETUP EPIC FOR ASH GREY COLOR AS AN OPTION (MPTE1398).						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPTE1226	-	-	ZEBRA SOLAR WHITE LR3021	DISCONTINUE USE OF THICKER MATERIAL (MFR NUMBER: LO3001)	NO	TBD	
MPTE1227	-	-	ZEBRA SOLAR BIRCH LR3022	DISCONTINUE USE OF THICKER MATERIAL (MFR NUMBER: LO3002)	NO	TBD	
MPTE1228	-	-	ZEBRA SOLAR SHORELINE LR3025	DISCONTINUE USE OF THICKER MATERIAL (MFR NUMBER: LO3005)	NO	TBD	
MPTE1229	-	-	ZEBRA SOLAR TRUE BLACK LR3013	DISCONTINUE USE OF THICKER MATERIAL (MFR NUMBER: LO3013)	NO	TBD	
MPTE1230	-	-	ZEBRA SOLAR WICKER LR3026	DISCONTINUE USE OF THICKER MATERIAL (MFR NUMBER: LO3055)	NO	TBD	
MPTE1398	-	-	ZEBRA SOLAR ASH GREY LR3024	SETUP AND ACTIVATE COLOR AS AN OPTION (SEE COLOR COORDINATION CHART ON PAGE 2)	NO	N/A	
ADDITIONAL INFORMATION							
<b>AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)</b>							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
<b>ECO APPROVALS ROUTING</b>							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	05/26/2023			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	05/26/2023			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	05/26/2023			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	05/26/2023			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	05/26/2023			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**

CHAIN DRIVE ZEBRA SHADE WITH FABRIC INSERT CASSETTE					
COLOR	BEADED CHAIN (ALL CHAIN LENGTHS)	BOTTOM RAIL (V-SHAPE)	CASSETTE BALANCE AND END CAPS	PREMIUM CLUTCH	SELF FABRIC INSERT
<b>ZEBRA SOLAR MESH</b>					
ASH GREY	BLACK	BLACK	BLACK	BLACK	ASH GREY

CHAIN DRIVE ZEBRA SHADE STANDARD CASSETTE - NO FABRIC INSERT					
COLOR	BEADED CHAIN (ALL CHAIN LENGTHS)	BOTTOM RAIL (V-SHAPE)	CASSETTE BALANCE AND END CAPS	PREMIUM CLUTCH	SELF FABRIC INSERT
<b>ZEBRA SOLAR MESH</b>					
ASH GREY	BLACK	BLACK	BLACK	BLACK	N/A

MOTORIZED ZEBRA SHADE WITH FABRIC INSERT CASSETTE					
COLOR	BEADED CHAIN (ALL CHAIN LENGTHS)	BOTTOM RAIL (V-SHAPE)	CASSETTE BALANCE AND END CAPS	PREMIUM CLUTCH	SELF FABRIC INSERT
<b>ZEBRA SOLAR MESH</b>					
ASH GREY	N/A	BLACK	BLACK	N/A	ASH GREY

CORDLESS ZEBRA SHADE STANDARD CASSETTE - NO FABRIC INSERT					
COLOR	BEADED CHAIN (ALL CHAIN LENGTHS)	BOTTOM RAIL (V-SHAPE)	CASSETTE BALANCE AND END CAPS	PREMIUM CLUTCH	SELF FABRIC INSERT
<b>ZEBRA SOLAR MESH</b>					
ASH GREY	N/A	WHITE	WHITE	N/A	N/A