

ENGINEERING CHANGE ORDER

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REQUEST DATE	DATE 5/16/2023		REQUEST	QUESTED BY H. AMEZQUI		TA		QUESTED EASE DA	5/10/2022			ECO#	ECO-00098		
AFFECTED PRODUCT LINES ALL SOFT WAVE PANELS															
REASON FOR CHANGE UPDATE SPECS FOR SOFT WAVE PANELS															
DESCRIPTION OF CHANGE			ISH STANDARDS FOR USE OF BEAD WEIGHT TAPES IN SOFT WAVE PANELS. IAL AND BUDGET BLINDS (BB) ORDERS.												
COST IMPACT	N/A	'													
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION				CHANGE DESCRIPTION						RM, FIT, OR UNCTION FFECTED Yes, or No	N (USE AS IS) (REWORK)	
PRODUCT CODES: 9072 9073 3412 3411 3410		-	SOFT WAVE PANELS			THE 1/2 • 1" BE ORDERS OPTION • FOR CHAIN	• ALL SOFT WAVE PANELS (BB & NATIONAL ACCOUNTS) WILL USE THE 1/2" BEAD WEIGHT TAPE (MPMI0591) AS DEFAULT. • 1" BEAD WEIGHT TAPE (MPMI0864) TO BE EXCLUSIVE FOR BB ORDERS. (MUST SELECT THE HEAVY BEADED WEIGHT CHAIN OPTION). • FOR BB ORDERS THAT OPT FOR THE HEAVY BEADED WEIGHT CHAIN OPTION, ONLY THE 1" BEAD WEIGHT TAPE (MPMI0864) WILL BE USED.					B N	NO	N/A	
ADDITIONAL INFORMATION															
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)															
	PRODUC PART SP	X	QC CHECKLIS	T	PART DRAWING		ASSEMBLY DRAWING		INSTR SHEET	I IXI I			XI I	WORK INSTRUCTIONS	
ECO APPROVALS ROUTING															
APPROVER		APPROVAL REQUIRED	APPROVER NAME		1E	APPROVAL STATUS		APPROVED ON		NOTES					
PHASE II MANAGEMENT (US - DL)			\boxtimes	T. DAVIDSON			APPROVED		05/17/2023						
PHASE II PROD DEV (US - NY)			\boxtimes	L. HUNT			APPROVED		05/16/2023						
MANAGEMENT (MX)			\boxtimes	L. MONTEJO			APPRO\	PROVED 05/17/2023		2023					
QC / ENG (MX)			\boxtimes	H. AMEZQUITA		١	APPRO\	PROVED 05/16/20		2023					
IT (MX)			\boxtimes	E. CASTELLANOS		S	APPRO\	'ED	05/16/2023						
PRODUCTION (MX)															
MATERIALS (MX)															

ACTIONS REQUIRED					
BOM / CONFIG	\boxtimes	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING		WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	\boxtimes	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			

PICTURES, DRAWINGS, ETC.

