



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	5/3/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	5/5/2023	ECO #	<b>ECO-00096</b>
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AFFECTED PRODUCT LINES	SOFT DRAPERY PANELS WITH BO PREMIUM LINER
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REASON FOR CHANGE	ELIMINATE APPEARANCE OF BLACK STITCHING ON WHITE / LIGHT FABRICS COMBINED WITH 100% PREMIUM BO LINER.
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DESCRIPTION OF CHANGE	INTRODUCE NEW PART NUMBERS FOR BO BUCKRAM TO BE USED ON DRAPERY HEADERS WHEN 100% PREMIUM BLACKOUT LINER IS USED.
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COST IMPACT	N/A
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DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)
MPMI1496	-	-	BUCKRAM, 3 IN 08-0001 BO SILVER BACKING 860YD, WHITE	RELEASE NEW PART NUMBER	NO	N/A
MPMI1497	-	-	BUCKRAM, 4 IN 08-0001 BO SILVER BACKING 860YD, WHITE	RELEASE NEW PART NUMBER	NO	N/A

ADDITIONAL INFORMATION	
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**AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)**

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input type="checkbox"/>
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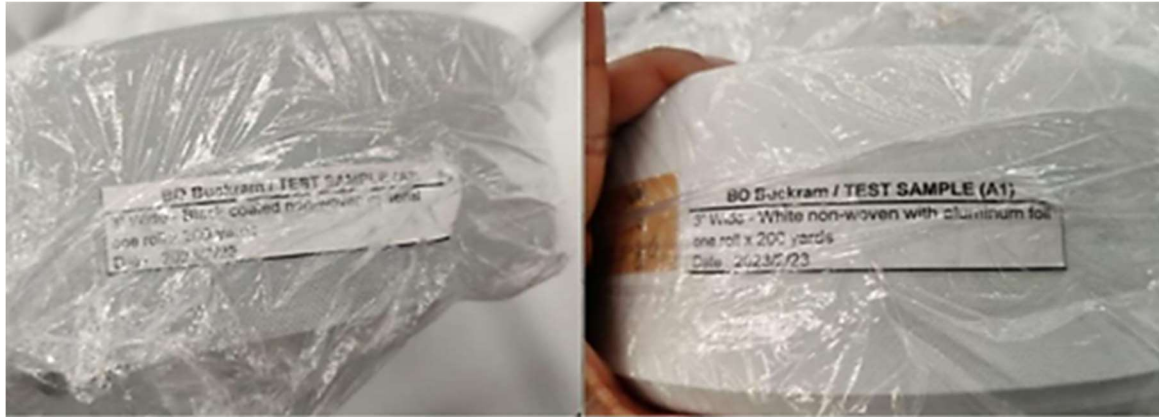
**ECO APPROVALS ROUTING**

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	05/04/2023	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	05/09/2023	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	05/08/2023	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	05/03/2023	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	05/03/2023	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**







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To: 榮豪股份有限公司  
 Attn: Ms.Daphne Liao

DATE : 4/27/2023  
 REF.# : Q23042701A

**QUOTATION**  
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**RE : Blackout Cell Material for Curtain**

Fabric# : White only, 08-0001(100% Polyester), Non-woven fabric with silver backing

SIZE	U/PRICE (FOB Taichung, TW)	Unit	UNIT/CTN	MOQ	Est. CTN CUFT	Est. N.W. (KGS)	Est. G.W. (KGS)
3" width x 860yds	<b>US\$91.5</b>	per roll	4 rolls/CTN	13 rolls	3.40	21.20	22.20
4" width x 860yds	<b>US\$118.0</b>	per roll	3 rolls/CTN	10 rolls	3.40	20.70	21.70