



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	3/29/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	3/31/2023	ECO #	ECO-00095								
AFFECTED PRODUCT LINES	SPLENDOR BLACKOUT ROLLER SHADES														
REASON FOR CHANGE	BLACKOUT THERMAL BACKING FORMULA CHANGE TO ALLOW WELDING OF MATERIAL														
DESCRIPTION OF CHANGE	CHANGE IN THERMAL BACKING FORMULA SPLENDOR BLACKOUT MATERIAL TO IMPROVE WELDING OF MATERIAL ON BOTTOM AND SIDE POCKETS.														
COST IMPACT	N/A														
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)									
MPTE0623	-	-	SPLENDOR BLACKOUT WHITE	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE0624	-	-	SPLENDOR BLACKOUT IVORY	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE0625	-	-	SPLENDOR BLACKOUT DARK LINEN	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE0627	-	-	SPLENDOR BLACKOUT ASH	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE0628	-	-	SPLENDOR BLACKOUT BLACK	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE1222	-	-	SPLENDOR BLACKOUT GREY	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
MPTE1223	-	-	SPLENDOR BLACKOUT SILVER	CHANGE THERMAL BACKING FORMULA	NO	USE AS IS									
ADDITIONAL INFORMATION	STARTING PO: 1932024, ETD: 06/07, ETA: 07/04. ALL ROLLS WITH NEW FORMULA TO BE LABELED PER INSTRUCTIONS ON PAGE 3.														
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)															
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input type="checkbox"/>	WORK INSTRUCTIONS	<input type="checkbox"/>
ECO APPROVALS ROUTING															
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES										
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	03/29/2023											
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	03/29/2023											
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	05/08/2023											
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	03/29/2023											
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	04/04/2023											
PRODUCTION (MX)	<input type="checkbox"/>														
MATERIALS (MX)	<input type="checkbox"/>														

ACTIONS REQUIRED

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

Splendor BO roller fabric (New formula)

Original Label

SPLENDOR Roller Fabric with thermal backing	
RN#99103	
Parts# MPTE0628	QR Code
Width: 250 CM	
Color: Black	
Net Qty: 40 M	Gross Qty: 40 M
Roll No: 01	12#
Order No:1932024 Production date: 2023-03-27	

3-28-2023 NEW Formula

SPLENDOR Roller Fabric with thermal backing		NEW Formula
RN#99103		
Parts# MPTE0628	QR Code	
Width: 250 CM		
Color: Black		
Net Qty: 40 M	Gross Qty: 40 M	
Roll No: 01	12#	
Order No:1932024 Production date: 2023-03-27		

Example on the poly bag



On the black plastic cover of the paper tube

