



Hemtack




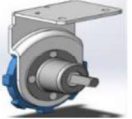

ENGINEERING CHANGE ORDER

REQUEST DATE	3/13/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	3/15/2023	ECO #	ECO-00091
AFFECTED PRODUCT LINES	CORDLESS ROLLER SHADES, CORDLESS SOLAR SHADES						
REASON FOR CHANGE	INTRODUCTION OF HEAVY DUTY SPRING MOTORS E & F						
DESCRIPTION OF CHANGE	RELEASE NEW PART NUMBERS FOR HEAVY DUTY (HD) SPRING MOTORS E & F SYSTEM						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPMI1490	-	-	SPRING MOTOR, HD E 1.8 X 300 COIL	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1491	-	-	SPRING MOTOR, HD F 2.0 X 330 COIL	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1492	-	-	BRACKET, LEFT SPRING MOTOR HD	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1493	-	-	BRACKET, RIGHT SPRING MOTOR HD	RELEASE NEW PART NUMBER	NO	N/A	
MPMI1494	-	-	PLUG, LEVELING DEVICE SPRING MOTOR HD	RELEASE NEW PART NUMBER	NO	N/A	
ADDITIONAL INFORMATION							
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	03/13/2022			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	03/21/2022			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	03/22/2022			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	03/13/2022			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	03/13/2022			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

Spring motor - E (Φ1.8x300coil) 	POM+SWC	US\$4.64 /PC
Spring motor - F (Φ2.0x330coil) 		US\$5.74 /PC
Heavy duty leveling device 	POM	US\$1.76 /PC
Sky bracket (for E & F) - Left side 	Steel+POM	US\$0.60 /PC
Sky bracket (for E & F) - Right side 		US\$0.60 /PC