



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	2/20/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	2/24/2023	ECO #	ECO-00089
AFFECTED PRODUCT LINES	ALL PRODUCTS WITH PLASTIC BEAD CHAINS (EXCEPT CONTINUOUS CHAIN LOOPS)						
REASON FOR CHANGE	REDUCE FROM FOUR PART NUMBERS (WHITE, IVORY, GREY, BLACK) TO ONE PART NUMBER (CLEAR)						
DESCRIPTION OF CHANGE	INTRODUCE CLEAR PEANUT #10 CONNECTOR AS STANDARD FOR ALL PLASTIC BEAD CHAIN COLORS.						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI1469	-	-	CONNECTOR, PLASTIC PEANUT 10, CLEAR	RELEASE NEW PART NUMBER MFR: VERTILUX MFR PART NUMBER: 0-151-CA-100CL	NO	-	
MPMI0149	-	-	BEAD CHAIN CONNECTOR PEANUT VANILLA	MAKE OBSOLETE	NO	OTHER: DEplete INVENTORY	
MPMI0824			PLASTIC CHAIN PEANUT CONNECTOR WHITE	MAKE OBSOLETE	NO	OTHER: DEplete INVENTORY	
MPMI0825			BEAD CHAIN CONNECTOR PEANUT BLACK	MAKE OBSOLETE	NO	OTHER: DEplete INVENTORY	
MPMI0826			BEAD CHAIN PEANUT CONNECTOR GRAY	MAKE OBSOLETE	NO	OTHER: DEplete INVENTORY	
ADDITIONAL INFORMATION	USE UP INVENTORY OF MPMI1049, MPMI0824, MPMI0825, MPMI0826 BEFORE CHANGING TO MPMI1469.						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	02/20/2023			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	02/20/2023			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	03/06/2023			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	02/20/2023			

IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	02/22/2023	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				
ACTIONS REQUIRED					
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			

PICTURES, DRAWINGS, ETC.

