



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	3/31/2020	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	4/3/2020	ECO #	ECO-00007
AFFECTED PRODUCT LINES	MOTORIZED ROMAN SHADES (A-OK MOTOR ONLY)						
REASON FOR CHANGE	MODIFY BOM TO CURRENT USE OF BRACKETS IN MOTORIZED VERSION OF ROMAN SHADES (A-OK MOTORS)						
DESCRIPTION OF CHANGE	CURRENT BOM FOR A-OK MOTORIZED ROMAN SHADES CALL FOR 1 EA OF MPMI1267. NEED TO CHANGE TO 2 EA OF MPMI1311 TO ADJUST TO ACTUAL USAGE OF BRACKETS PER SHADE.						
COST IMPACT	N/A: MPMI1267 = \$1 USD EA, MPMI1311 = \$0.50 USD EA						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI1267		N/A	SET DE BRACKETS PARA MOTOR BATERIA	REMOVE FROM BOM (A-OK MOTORIZED ROMAN SHADES)	NO	N/A	
MPMI1311		N/A	SINGLE BRACKET AOK, MOTORIZED SHADE, WHITE	ADD 2 EA TO BOM (A-OK MOTORIZED ROMAN SHADES)	NO	N/A	
ADDITIONAL INFORMATION	CHANGE ONLY APPLICABLE TO MOTORIZED ROMAN SHADE WITH A-OK MOTOR (MPMI1063).						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	03/31/2020			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	05/04/2020			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	05/04/2020			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	03/31/2020			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	04/03/2020			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED		
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)



