

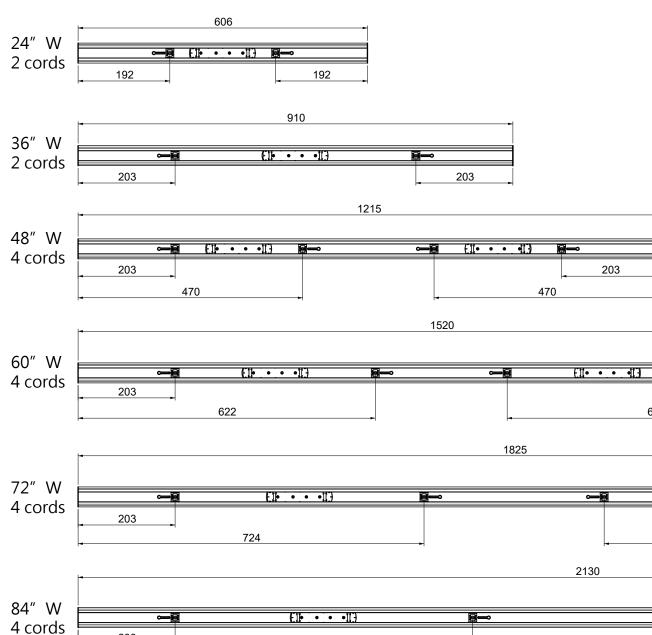
ENGINEERING CHANGE ORDER

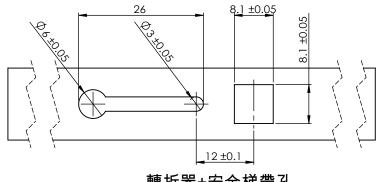
2/24/2			H. AMEZQUIT	A				TE 3/3/	2023		ECO #	ECO	-00088		
AFFECTED PRODUCT LINES ALL CORDLESS CUSTOM ROMAN SHADES															
REASON FOR CHANGE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION															
DESCRIPTION OF CHANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6															
COST IMPACT N/A															
OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION				CHANGE DESCRIPTION				F	UNCTION	DR DISPOSI (USE AS (REWOR (SCRAP (OBSOLE (RETURN TO V	TION IS) IK) TE) YENDOR)		
		PVC HEAD RAIL CF6 24					ADD KEYHOLE PROVISION (SEE ENGREP079)				9)	NO	USE AS	S IS	
		PVC HEAD RAIL CF6 36				ADD KEYHOLE PROVISION (SEE ENGREP079)				9)	NO	USE AS	S IS		
		PVC HEAD RAIL CF6 48				ADD K	EYHOLE	HOLE PROVISION (SEE ENGREP079)			9)	NO	USE AS	S IS	
		PVC HEAD RAIL CF6 60				ADD K	EYHOLE	PROVISIO	N (SEE	ENGREP07	9)	NO			
		PVC HEAD RAIL CF6 72									,				
		PVC HEAD RAIL CF6 84							•						
		PVC HEAD RAIL CF6 24 HD					ADD K	EYHOLE	PROVISIO	N (SEE	ENGREP07)			
		PVC HEAD RAIL CF6 36 HD								•					
		PVC HEAD RAIL CF6 48 HD										NO			
		PVC HEAD RAIL CF6 60 HD										NO			
			•										NO		
		PVC HEAD RAIL CF6 84C HD				ADD K	EYHOLE	PROVISIO	N (SEE	ENGREP07	9)	NO	USE AS	5 IS	
ADDITIONAL STARTING PO# 1931359 (ETD /A: 4/13, 5/03) INFORMATION															
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)															
		CHECKLIS	т	PART DRAWING					INSTR SHEET					WORK NSTRUCTIONS	\square
ECO APPROVALS ROUTING															
		APPROVAL REQUIRED	APPROVER NAME APPR		APPRC	OVAL STATUS ON		NOTES							
PHASE II MANAGEMENT (US - DL)		\boxtimes	T. DAVIDSON		AF	PPROVED 02/24/2023									
' (US - N'	Y)	\square		L. HUNT		AF	PROVE	D	02/27/2	023					
MANAGEMENT (MX) Image: Montejo APPROVED 03/06/2023															
	T LINES GE GE G IANGE N/A OLD REV IANGE N/A OLD C IN REV I I N/A I N/A	GE CHANGE 31 HANGE SEE DRA N/A OLD REV REV QUD REV REV A A A A A A A A A A A A A A A A A A A	T LINES ALL CORDLESS CUSTOM GE CHANGE 3MM ROUND PROVI HANGE SEE DRAWINGS AND ENG N/A DOCU N/A DOCU N/A PVC HEAD RAIL OLD REV PVC HEAD RAIL PVC HEAD RAIL PVC HEAD RAIL IMARCE PVC HEAD RAIL IMARCE PVC HEAD RAIL IMARCE<	T LINES ALL CORDLESS CUSTOM ROMAN GE CHANGE 3MM ROUND PROVISION TO HANGE SEE DRAWINGS AND ENGINEERING N/A DOCUMENT/ P OLD NEW REV PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 74 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 73 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 75 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 73 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 <td>T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PR HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT E N/A DOCUMENT/ PART DESCRIPT N/A DOCUMENT/ PART DESCRIPT NEW PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 48 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 61 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD STARTING PO# 1931359 (ETD /A: 4/13, 5/03) STARTING PO# 1931359 (ETD /A: 4/13, 5/03) PRODUCT / PART SPEC QC PART DRAWING PROVAL REQUIRED APPROVAL REQUIRED APPROVER NAMI MENT (US - DL) X T. DAVIDSON</td> <td>T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPOR N/A NEW OLD NEW REV DOCUMENT/ PART DESCRIPTION PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 48 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72</td> <td>T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PA N/A N/A OLD REV NEW REV DOCUMENT/ PART DESCRIPTION PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 66 HD PVC HEAD RAIL CF6 648 HD PVC HEAD RAIL CF6 66 HD PVC HEAD RAIL CF6 648 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 MD PVC HEAD RAIL CF6 84C HD STARTING PO# 1931359 (ETD /A: 4/13, 5/03) AFFECTED DOCUMENTS / PROCES PRODUCT / QC CHECKLIST PART ASSE DRAWING VER APPROVAL REQUIRED APPROVER NAME APPROVER VER APPROVAL R</td> <td>2/24/2023 REQUESTED BY H. AMEZQUITA RELEA T LINES ALL CORDLESS CUSTOM ROMAN SHADES </td> <td>T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A NEW DOCUMENT/ PART DESCRIPTION CH. OLD REV PVC HEAD RAIL CF6 24 ADD KEYHOLE PVC HEAD RAIL CF6 36 ADD KEYHOLE PVC HEAD RAIL CF6 36 ADD KEYHOLE PVC HEAD RAIL CF6 60 ADD KEYHOLE PVC HEAD RAIL CF6 648 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 644 ADD KEYHOLE PVC HEAD RAIL CF6 644 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 74 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE ADD KEYHOLE PVC HEAD RAIL CF6 63 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE STARTING PO# 1931359 (ETD /A: 4/13, 5/03) STARTING PO# 1931359 (ETD /A: 4/13, 5/03) DRAWING DRAWING</td> <td>Z/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/ TLINES ALL CORDLESS CUSTOM ROMAN SHADES ALL CORDLESS CUSTOM ROMAN SHADES Image: CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION Image: CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 Image: CHANGE DESC Image: CHANGE DESC OLD NEW DOCUMENT/ PART DESCRIPTION CHANGE DESC PVC PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 63 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 648 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 84 HD ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 84 PVC HEAD RAIL CF6 84 HD ADD KEYHOLE PROVISIO PVC HEAD RAIL CF</td> <td>2/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 TLINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 N/A OLD REV NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTIC OLD REV NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTIC OLD REV PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 65 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 74 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 MD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 MD</td> <td>2/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 TLINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A OLD NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION OLD PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 56 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 60 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 61 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 62 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) <t< td=""><td>2/24/2023 REQUESIED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECO # 1 UNES ALL CORDLESS CUSTOM ROMAN SHADES CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION FOI GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 N/A SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 CHANGE DESCRIPTION FOI NEW DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION FOI PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREP079) POC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC</td><td>2/24/2023 REQUESTED BY H. AME2QUIA RELEASE DATE 3/3/2023 ECO # ECO # 1 UINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A OLD NEW DVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 60 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 63 [HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PO</td><td>2/24/2023 RECUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECU # ECU-00088 ILINES ALLCORDLESS CUSTOM ROWAN SHADES ALLCORDLESS CUSTOM ROWAN SHADES </td></t<></td>	T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PR HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT E N/A DOCUMENT/ PART DESCRIPT N/A DOCUMENT/ PART DESCRIPT NEW PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 48 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 61 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD PVC HEAD RAIL CF6 84C HD STARTING PO# 1931359 (ETD /A: 4/13, 5/03) STARTING PO# 1931359 (ETD /A: 4/13, 5/03) PRODUCT / PART SPEC QC PART DRAWING PROVAL REQUIRED APPROVAL REQUIRED APPROVER NAMI MENT (US - DL) X T. DAVIDSON	T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPOR N/A NEW OLD NEW REV DOCUMENT/ PART DESCRIPTION PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 48 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 64 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72	T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PA N/A N/A OLD REV NEW REV DOCUMENT/ PART DESCRIPTION PVC HEAD RAIL CF6 24 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 36 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 60 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 648 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 72 PVC HEAD RAIL CF6 66 HD PVC HEAD RAIL CF6 648 HD PVC HEAD RAIL CF6 66 HD PVC HEAD RAIL CF6 648 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 HD PVC HEAD RAIL CF6 72 MD PVC HEAD RAIL CF6 84C HD STARTING PO# 1931359 (ETD /A: 4/13, 5/03) AFFECTED DOCUMENTS / PROCES PRODUCT / QC CHECKLIST PART ASSE DRAWING VER APPROVAL REQUIRED APPROVER NAME APPROVER VER APPROVAL R	2/24/2023 REQUESTED BY H. AMEZQUITA RELEA T LINES ALL CORDLESS CUSTOM ROMAN SHADES	T LINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION HANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A NEW DOCUMENT/ PART DESCRIPTION CH. OLD REV PVC HEAD RAIL CF6 24 ADD KEYHOLE PVC HEAD RAIL CF6 36 ADD KEYHOLE PVC HEAD RAIL CF6 36 ADD KEYHOLE PVC HEAD RAIL CF6 60 ADD KEYHOLE PVC HEAD RAIL CF6 648 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 644 ADD KEYHOLE PVC HEAD RAIL CF6 644 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 74 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE ADD KEYHOLE PVC HEAD RAIL CF6 63 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE STARTING PO# 1931359 (ETD /A: 4/13, 5/03) STARTING PO# 1931359 (ETD /A: 4/13, 5/03) DRAWING DRAWING	Z/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/ TLINES ALL CORDLESS CUSTOM ROMAN SHADES ALL CORDLESS CUSTOM ROMAN SHADES Image: CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION Image: CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 Image: CHANGE DESC Image: CHANGE DESC OLD NEW DOCUMENT/ PART DESCRIPTION CHANGE DESC PVC PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 63 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 648 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 84 HD ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISIO PVC HEAD RAIL CF6 84 PVC HEAD RAIL CF6 84 HD ADD KEYHOLE PROVISIO PVC HEAD RAIL CF	2/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 TLINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 N/A OLD REV NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTIC OLD REV NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTIC OLD REV PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 65 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 74 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 HD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 MD ADD KEYHOLE PROVISION (SEE PVC HEAD RAIL CF6 72 MD	2/24/2023 REQUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 TLINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION IANGE SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A OLD NEW REV DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION OLD PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 56 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 60 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 61 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 62 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) <t< td=""><td>2/24/2023 REQUESIED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECO # 1 UNES ALL CORDLESS CUSTOM ROMAN SHADES CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION FOI GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 N/A SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 CHANGE DESCRIPTION FOI NEW DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION FOI PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREP079) POC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC</td><td>2/24/2023 REQUESTED BY H. AME2QUIA RELEASE DATE 3/3/2023 ECO # ECO # 1 UINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A OLD NEW DVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 60 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 63 [HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PO</td><td>2/24/2023 RECUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECU # ECU-00088 ILINES ALLCORDLESS CUSTOM ROWAN SHADES ALLCORDLESS CUSTOM ROWAN SHADES </td></t<>	2/24/2023 REQUESIED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECO # 1 UNES ALL CORDLESS CUSTOM ROMAN SHADES CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION FOI GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 N/A SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREP079 IN PAGE 3-6 CHANGE DESCRIPTION FOI NEW DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION FOI PVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREP079) POC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREP079) PVC	2/24/2023 REQUESTED BY H. AME2QUIA RELEASE DATE 3/3/2023 ECO # ECO # 1 UINES ALL CORDLESS CUSTOM ROMAN SHADES GE CHANGE 3MM ROUND PROVISION TO "KEY-HOLE" PROVISION SEE DRAWINGS AND ENGINEERING TEST REPORT ENGREPO79 IN PAGE 3-6 N/A OLD NEW DVC HEAD RAIL CF6 24 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 36 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 60 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 64 HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PVC HEAD RAIL CF6 63 [HD ADD KEYHOLE PROVISION (SEE ENGREPO79) NO PO	2/24/2023 RECUESTED BY H. AMEZQUITA RELEASE DATE 3/3/2023 ECU # ECU-00088 ILINES ALLCORDLESS CUSTOM ROWAN SHADES ALLCORDLESS CUSTOM ROWAN SHADES

QC / ENG (MX)		\boxtimes	H. AMEZQUITA	APPROVED	02/24/2023				
IT (MX)		\boxtimes	E. CASTELLANOS	APPROVED	03/06/2023				
PRODUCTION (MX)									
MATERIALS (MX)									
	ACTIONS REQUIRED								
BOM / CONFIG		WILL BE MOD	WILL BE MODIFIED BY IT (MX)						
PRODUCT / PART SPEC	\boxtimes	WILL BE MOD	WILL BE MODIFIED QC / ENG (MX)						
QC CHECKLIST	\boxtimes	WILL BE MOD	DIFIED QC / ENG (MX)						
PART DRAWING	AWING UILL BE MODIFIED QC / ENG (MX)								
ASSEMBLY DRAWING		WILL BE MOD	WILL BE MODIFIED QC / ENG (MX)						
INSTR SHEET		WILL BE MODIFIED PHASE II (USA)							
PROCESS VISUAL AIDS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)							
WORK INSTRUCTIONS	\boxtimes	WILL BE MOD	DIFIED QC / ENG (MX)						

PICTURES, DRAWINGS, ETC.

Regular

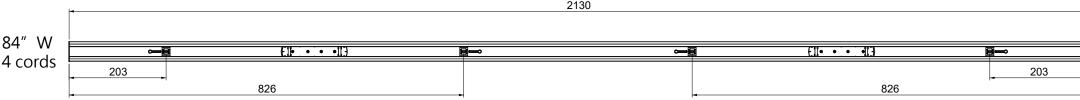




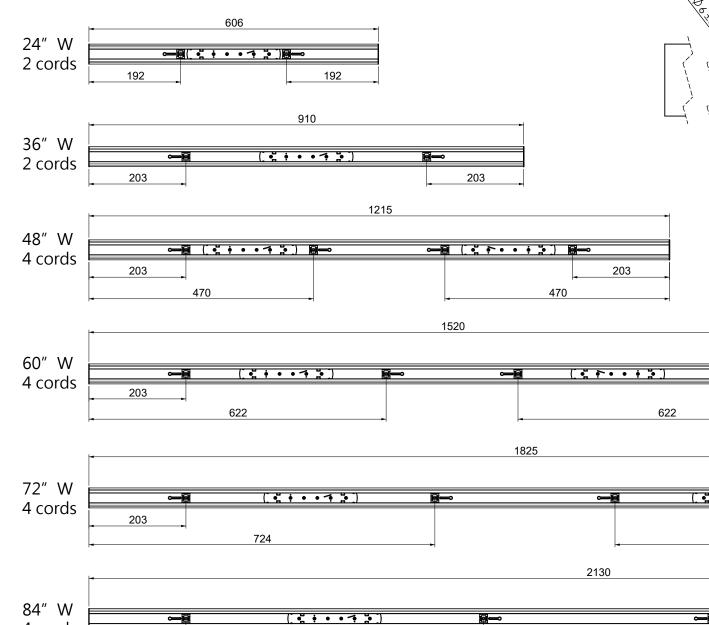
轉折器+安全梯帶孔

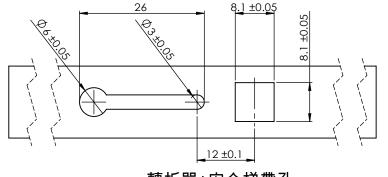
Î 203 622

Î 203 724



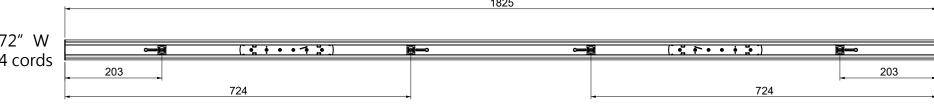
HD





轉折器+安全梯帶孔

	«		1	520		
60″ W						
1 corde		(• • • • • • •)			([•] • • • •])	
4 cords	203	(´ • i • • • • • • · · · · · · · · · · · ·			(´•¦ • • • • ↓ •)	2 03







ENGINEERING REPORT

REPORT TITLE:		MAN SHADE HRADRA ON FOR SAFETY LACE	REPORT DATE:	01/23/2023			
REPORT NUMBER:	ENGREP079	CREATED BY:	Gladys B. Pérez				
QA & ENGINEERING APPROVAL	CC:						
Hugo Amezquita	T. Davidson, L. Hunt, L. Hernandez, M. Chang, H. Amezquita						

1. Background:

We received four samples of CF6 Cordless Headrail for Custom Roman Shades (CRS) with a "key hole" provision for review and testing. The purpose of this test is to determine if this new type of provision facilitates the assembly operation of the safety lace cord (MPMI1426 SAFETY LACE CORD, 15MM HD POLYESTER WHITE) and aluminum clip (MPMI1428 CLIP, ALUMINUM 9 X 3 X 1 MM) on Canada compliant CRS. The "key hole" provision will supersede the current 3.5 mm diameter hole in all CRS cordless headrails originally introduced per ECO-00070 (see photo 1, 2 and 3).

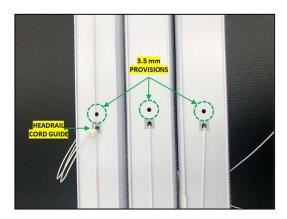


Photo 1. 3.5 mm headrail provisions

"KEY-H PROVIS OPTIC 6 mi DIAME			
P	KEY-HOLE" PROVISION OPTION B 3.5 mm JIAMETER	E	

Photo 2. New "key hole" headrail provisions



Photo 3. Test Samples

2. Analysis:

We focused the test on the assembly steps of the both headrail samples with MPMI1426 SAFETY LACE CORD, 15MM HD POLYESTER WHITE and MPMI1428 CLIP, ALUMINUM 9 X 3 X 1 MM.

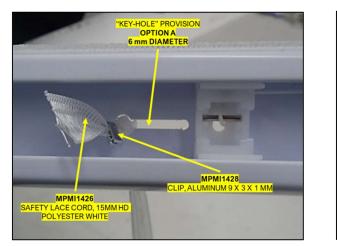




Photo 4. Assembly of option A

Photo 5. Assembly of option B

See video OPTION A: https://www.youtube.com/watch?v=e2U0NtepDf4 See video OPTION B: https://www.youtube.com/watch?v=SAIYmQIKwyE

3. Conclusion:

We found both options to be easier to assemble than the current 3.5 mm round provision. However, as seen in the video links above, OPTION A does not withstand pulling of the safety lace cord and aluminum clip and slips out of the headrail. On the other hand, OPTION B resulted a much better way of securing the safety lace cord and aluminum clip in place.

During testing, we estimated 15 seconds to introduce the safety lace cord into the current headrail safety lace cord provision and 10 seconds to perform the same step with "key hole" OPTION B.

We conclude that OPTION B is a better option than OPTION A.