



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	2/13/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	2/17/2023	ECO #	ECO-00087
AFFECTED PRODUCT LINES	ALL CORDLESS ZEBRA SHADES						
REASON FOR CHANGE	EXPANSION OF COLOR OPTIONS FOR ALL CORDLESS ZEBRA SHADES						
DESCRIPTION OF CHANGE	INTRODUCE NEW PART NUMBER FOR IVORY, BLACK, SILVER AND BRONZE CORDLESS KITS, LEFT END CAP, RIGHT AND LEFT PIN END. SEE PAGE 3 FOR COLOR COORDINATION TABLE.						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI1429	-	-	CORDLESS KIT K ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1430	-	-	CORDLESS KIT L ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1431	-	-	CORDLESS KIT M ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1432	-	-	CORDLESS KIT N ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1433	-	-	CORDLESS KIT O ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1434	-	-	CORDLESS KIT P ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1435	-	-	CORDLESS KIT Q ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1436	-	-	END CAP, LEFT CORDLESS ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1437	-	-	PIN END, RIGHT CORDLESS ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1438	-	-	PIN END, LEFT CORDLESS ZEBRA, IVORY	NEW PART NUMBER RELEASE	NO	-	
MPMI1439	-	-	CORDLESS KIT K ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1440	-	-	CORDLESS KIT L ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1441	-	-	CORDLESS KIT M ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1442	-	-	CORDLESS KIT N ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1443	-	-	CORDLESS KIT O ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1444	-	-	CORDLESS KIT P ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1445	-	-	CORDLESS KIT Q ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1446	-	-	END CAP, LEFT CORDLESS ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1447	-	-	PIN END, RIGHT CORDLESS ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1448	-	-	PIN END, LEFT CORDLESS ZEBRA, BLACK	NEW PART NUMBER RELEASE	NO	-	
MPMI1449	-	-	CORDLESS KIT K ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-	
MPMI1450	-	-	CORDLESS KIT L ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-	
MPMI1451	-	-	CORDLESS KIT M ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-	
MPMI1452	-	-	CORDLESS KIT N ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-	

MPMI1453	-	-	CORDLESS KIT O ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1454	-	-	CORDLESS KIT P ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1455	-	-	CORDLESS KIT Q ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1456	-	-	END CAP, LEFT CORDLESS ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1457	-	-	PIN END, RIGHT CORDLESS ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1458	-	-	PIN END, LEFT CORDLESS ZEBRA, SILVER	NEW PART NUMBER RELEASE	NO	-
MPMI1459	-	-	CORDLESS KIT K ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1460	-	-	CORDLESS KIT L ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1461	-	-	CORDLESS KIT M ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1462	-	-	CORDLESS KIT N ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1463	-	-	CORDLESS KIT O ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1464	-	-	CORDLESS KIT P ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1465	-	-	CORDLESS KIT Q ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1466	-	-	END CAP, LEFT CORDLESS ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1467	-	-	PIN END, RIGHT CORDLESS ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-
MPMI1468	-	-	PIN END, LEFT CORDLESS ZEBRA, BRONZE	NEW PART NUMBER RELEASE	NO	-

ADDITIONAL INFORMATION	
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AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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ECO APPROVALS ROUTING

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	02/13/2023	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	02/13/2023	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	02/14/2023	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	02/13/2023	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	02/14/2023	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

ACTIONS REQUIRED

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)



PICTURES, DRAWINGS, ETC.

CORDLESS ZEBRA COLOR COORDINATION TABLE

ZEBRA SHADE COLOR OPTION	CASSETTE VALANCE	CORDLESS KIT (RIGHT)	END CAP (LEFT)	PIN END (RIGHT)	PIN END (LEFT)	V-SHAPED BOTTOM RAIL
ICE WHITE	White	White	White	White	White	White
OCEAN	Silver	Silver	Silver	Silver	Silver	Silver
MAPLE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
ANTHRACITE	Silver	Silver	Silver	Silver	Silver	Silver
NATURAL	Ivory	Ivory	Ivory	Ivory	Ivory	Ivory
IVORY	White	White	White	White	White	White
BEIGE	Ivory	Ivory	Ivory	Ivory	Ivory	Ivory
GRAY	Silver	Silver	Silver	Silver	Silver	Silver
CHOCOLATE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
BLACK	Black	Black	Black	Black	Black	Black
MADERA IVORY	Ivory	Ivory	Ivory	Ivory	Ivory	Ivory
MADERA CHOCOLATE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
ROLEX GREY	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT PURE WHITE	White	White	White	White	White	White
BLACKOUT PURE SAND	Ivory	Ivory	Ivory	Ivory	Ivory	Ivory
BLACKOUT PURE GREY	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT PURE BLACK	Black	Black	Black	Black	Black	Black
BLACKOUT PURE STORM	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT WHITE	White	White	White	White	White	White
BLACKOUT BROWN	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
BLACKOUT LT BROWN	Ivory	Ivory	Ivory	Ivory	Ivory	Ivory
BLACKOUT COFFEE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze