

## **ENGINEERING CHANGE ORDER**

REQUESTED **REQUEST DATE** 2/13/2023 **REQUESTED BY** H. AMEZQUITA 2/17/2023 ECO# ECO-00087 RELEASE DATE AFFECTED PRODUCT LINES ALL CORDLESS ZEBRA SHADES **REASON FOR CHANGE EXPANSION OF COLOR OPTIONS FOR ALL CORDLESS ZEBRA SHADES** INTRODUCE NEW PART NUMBER FOR IVORY, BLACK, SILVER AND BRONZE CORDLESS KITS, LEFT END CAP, RIGHT AND LEFT PIN END. **DESCRIPTION OF CHANGE** SEE PAGE 3 FOR COLOR COORDINATION TABLE. COST IMPACT N/A **PART** DISPOSITION FORM, FIT, OR DOCUMENT / OLD NEW (USE AS IS) **FUNCTION** DOCUMENT/ PART DESCRIPTION CHANGE DESCRIPTION (REWORK) **PART NUMBER REV REV AFFECTED** (SCRAP) Yes, or No (OBSOLETE) (RETURN TO VENDOR) (OTHER) **MPMI1429** CORDLESS KIT K ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO **MPMI1430** CORDLESS KIT L ZEBRA. IVORY **NEW PART NUMBER RELEASE** NO MPMI1431 CORDLESS KIT M ZEBRA, IVORY NEW PART NUMBER RELEASE NO **MPMI1432** CORDLESS KIT N ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO **MPMI1433** CORDLESS KIT O ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO **MPMI1434** CORDLESS KIT P ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO **MPMI1435** CORDLESS KIT Q ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO MPMI1436 END CAP, LEFT CORDLESS ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO **MPMI1437** PIN END, RIGHT CORDLESS ZEBRA, IVORY **NEW PART NUMBER RELEASE** NO NEW PART NUMBER RELEASE **MPMI1438** PIN END, LEFT CORDLESS ZEBRA, IVORY NO MPMI1439 CORDLESS KIT K ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1440** CORDLESS KIT L ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1441** CORDLESS KIT M ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1442** CORDLESS KIT N ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1443** CORDLESS KIT O ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1444** CORDLESS KIT P ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1445** CORDLESS KIT Q ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO END CAP, LEFT CORDLESS ZEBRA, BLACK **MPMI1446 NEW PART NUMBER RELEASE** NO **MPMI1447** PIN END. RIGHT CORDLESS ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1448** PIN END. LEFT CORDLESS ZEBRA, BLACK **NEW PART NUMBER RELEASE** NO **MPMI1449** CORDLESS KIT K ZEBRA. SILVER **NEW PART NUMBER RELEASE** NO MPMI1450 CORDLESS KIT L ZEBRA. SILVER **NEW PART NUMBER RELEASE** NO CORDLESS KIT M ZEBRA, SILVER **NEW PART NUMBER RELEASE MPMI1451** NO CORDLESS KIT N ZEBRA, SILVER **MPMI1452 NEW PART NUMBER RELEASE** NO -

MPMI145	MPMI1453				CORDLESS KIT O ZEBRA, SILVER					NEW P	PART NUMB	ER RELEA	ASE	NO		-	
			CORDLESS KIT P ZEBRA, SILVER				NEW PART NUMBER RELEASE				ASE	NO		-			
				CORDLESS KIT Q ZEBRA, SILVER				NEW PART NUMBER RELEASE					NO		-		
				END CAP, LEFT CORDLESS ZEBRA, SILVER				NEW PART NUMBER RELEASE					NO		-		
				PIN END, RIGHT CORDLESS ZEBRA, SILVER				NEW PART NUMBER RELEASE					NO		-		
				PIN END, LEFT CORDLESS ZEBRA, SILVER				NEW PART NUMBER RELEASE					NO		-		
				CORDLESS KIT K ZEBRA, BRONZE				NEW PART NUMBER RELEASE					NO		-		
				CORDLESS KIT L ZEBRA, BRONZE				NEW PART NUMBER RELEASE					NO NO		-		
MPMI1461			CORDLESS KIT M ZEBRA, BRONZE				NEW PART NUMBER RELEASE  NEW PART NUMBER RELEASE					NO NO		-			
				CORDLESS KIT N ZEBRA, BRONZE										NO			
MPMI1463 - MPMI1464 -				CORDLESS KIT O ZEBRA, BRONZE CORDLESS KIT P ZEBRA, BRONZE					NEW PART NUMBER RELEASE  NEW PART NUMBER RELEASE					NO			
	MPMI1464 - MPMI1465 -										PART NUMB			NO		_	
	MPMI1465 -			CORDLESS KIT Q ZEBRA, BRONZE END CAP, LEFT CORDLESS ZEBRA, BRONZE							PART NUMB			NO		-	
MPMI146		-		PIN END, RIGHT CORDLESS ZEBRA, BRONZE					NEW P	PART NUMB	ER RELEA	ASE	NO		-		
MPMI1468				PIN END, LEFT CORDLESS ZEBRA, BRONZE					NEW P	ART NUMB	ER RELEA	ASE	NO		-		
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INFORN	MATIO	N															
						AFFECTE	ED DOCUMENT	TS / PROCES	SSES (CHEC	K ALL	THAT APP	LY)					
BOM /	$\boxtimes$	PRODUC	CT/	a c	QC PART ASSEMBLY INSTR PROCE					PROCESS	$\boxtimes$	V	/ORK	$\boxtimes$			
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CONFIG		PART SP	PEC -	CHEC	KLIST		DRAWING L	DRA	WING		SHEET		VISUAL AIDS		INSTR	OCTIONS	
CONFIG		PART SP	PEC	CHEC	KLIST			APPROVAI		ING	SHEET		VISUAL AIDS		INSTR	OCTIONS	
CONFIG			PEC	APPROV	'AL		ECO A	APPROVAI	LS ROUTI		APPROV	ED	VISUAL AIDS			OCTIONS	
CONFIG	APPRO	OVER	EC	APPROV REQUIR	'AL			APPROVAI			APPROV ON		VISUAL AIDS		TES	OCTIONS	
CONFIG	APPRO	OVER	EC	APPROV REQUIR	'AL	APPR	ECO A	APPROVAL	LS ROUTI		APPROV		VISUAL AIDS			OCTIONS	
CONFIG	APPRO	OVER MENT (U	S - DL)	APPROV REQUIR	'AL	APPR T. [	ECO A	APPROVAI APPR	LS ROUTI		APPROV ON	)23	VISUAL AIDS			OCTIONS	
PHASE II MAI	APPRO NAGEI OD DEN	OVER MENT (U V (US - N	S - DL)	APPROV REQUIR	'AL	APPR T. [	ECO A	APPROVAI APPR A	LS ROUTI OVAL STAT		APPROV ON 02/13/20	023	VISUAL AIDS			OCTIONS	
PHASE II MAI	APPRO NAGEI DD DEN	OVER MENT (U V (US - N	S - DL)	APPROV REQUIR	'AL	APPR T. [	ECO A OVER NAME DAVIDSON L. HUNT	APPROVAI  APPRI  A  A	S ROUTI OVAL STAT PPROVED PPROVED		APPROV ON 02/13/20 02/13/20	023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M	APPRO NAGEI DD DEN	OVER MENT (U V (US - N	S - DL)	APPROV REQUIR	'AL	APPR T. [ L. I H. A	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA	APPROVAL APPROVAL A A A	S ROUTI OVAL STAT PPROVED PPROVED PPROVED PPROVED		APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX)	APPRO NAGEI OD DEN ENT (M	OVER MENT (U / (US - N'	S - DL)	APPROV REQUIR	'AL	APPR T. [ L. I H. A	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO	APPROVAL APPROVAL A A A	LS ROUTI OVAL STAT PPROVED PPROVED PPROVED		APPROV ON 02/13/20 02/13/20 02/14/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION	APPRO NAGEI OD DEV ENT (M 1X)	OVER MENT (U / (US - N'	S - DL)	APPROV REQUIRI	'AL	APPR T. [ L. I H. A	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA	APPROVAL APPROVAL A A A	S ROUTI OVAL STAT PPROVED PPROVED PPROVED PPROVED		APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX)	APPRO NAGEI OD DEV ENT (M 1X)	OVER MENT (U / (US - N'	S - DL)	APPROV REQUIR	'AL	APPR T. [ L. I H. A	ECO A SOVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (	APPRODE DEVELOPMENT (MATERIAL)  N (MX) (MX)	OVER MENT (U V (US - N' IX)	S - DL) Y)	APPROV REQUIR	'AL ED	APPR T. [ L. I H. A E. CA	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS	APPROVAL APPROVAL A A A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (	APPROD DEVENT (MX)  N (MX)  CONFI	OVER MENT (U / (US - N' IX)	S - DL) Y)	APPROV REQUIR	YAL ED	APPR T. [ L. I H. A E. CA	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS  ACC (MX)	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (  BOM / (  PRODUCT /	APPRO NAGEI OD DEV ENT (M 1X)  N (MX) (MX)  CONFI	OVER  MENT (U  / (US - N'  IX)  G  SPEC	S - DL) Y)	APPROV REQUIR	MODIFI	APPR T. [ L. I H. A E. CA	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS  AC (MX) ENG (MX)	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (  BOM / G  PRODUCT / QC CHE	APPROD DEVENT (MX)  N (MX)  CONFI / PART	DVER  MENT (U / (US - N'  X) )  G SPEC T	S - DL) Y)	APPROV REQUIR	MODIFI MODIFI	APPR T. E L. I H. A E. CA	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS  ACC (MX) ENG (MX) ENG (MX)	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (  BOM / O PRODUCT / QC CHE PART DE	APPRODE IN A CONFICE COLUMN (MX)	DVER  MENT (U / (US - N' IX)  )  G SPEC T NG	S - DL)   Y)	APPROV REQUIR	MODIFI MODIFI MODIFI MODIFI	APPR T. [ L. I H. A E. CA FIED BY IT ( FIED QC / E FIED QC / E	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS  AC (MX) ENG (MX) ENG (MX) ENG (MX)	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
PHASE II MAI PHASE II PRO MANAGEME QC / ENG (M IT (MX) PRODUCTION MATERIALS (  BOM / O PRODUCT / QC CHE PART DE ASSEMBLY	APPRO ANAGEI DD DEV ENT (M IX)  N (MX)  CONFI / PART ECKLIS RAWIN	DVER MENT (U V (US - N' IX) )  G SPEC T NG VING	S - DL)	WILL BE I	MODIFI MODIFI MODIFI MODIFI	APPR T. E L. I H. A E. CA FIED BY IT ( FIED QC / E FIED QC / E FIED QC / E	ECO A COVER NAME DAVIDSON L. HUNT MONTEJO AMEZQUITA ASTELLANOS  AC (MX) ENG (MX) ENG (MX) ENG (MX) ENG (MX) ENG (MX)	APPROVAI  APPROVAI  A  A  A  A	PPROVED PPROVED PPROVED PPROVED PPROVED PPROVED	rus	APPROV ON 02/13/20 02/13/20 02/14/20 02/13/20	023 023 023 023	VISUAL AIDS			OCTIONS	
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## PICTURES, DRAWINGS, ETC.

## **CORDLESS ZEBRA COLOR COORDINATION TABLE**

ZEBRA SHADE COLOR	CASSETTE	CORDLESS KIT	END CAP	PIN END	PIN END	V-SHAPED
OPTION	VALANCE	(RIGHT)	(LEFT)	(RIGHT)	(LEFT)	BOTTOM RAIL
ICE WHITE	White	White	White	White	White	White
OCEAN	Silver	Silver	Silver	Silver	Silver	Silver
MAPLE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
ANTHRACITE	Silver	Silver	Silver	Silver	Silver	Silver
NATURAL	Ivory	Ivory	lvory	Ivory	Ivory	Ivory
IVORY	White	White	White	White	White	White
BEIGE	Ivory	Ivory	lvory	Ivory	Ivory	Ivory
GRAY	Silver	Silver	Silver	Silver	Silver	Silver
CHOCOLATE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
BLACK	Black	Black	Black	Black	Black	Black
MADERA IVORY	Ivory	Ivory	lvory	Ivory	Ivory	Ivory
MADERA CHOCOLATE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
ROLEX GREY	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT PURE WHITE	White	White	White	White	White	White
BLACKOUT PURE SAND	Ivory	Ivory	lvory	Ivory	Ivory	Ivory
BLACKOUT PURE GREY	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT PURE BLACK	Black	Black	Black	Black	Black	Black
BLACKOUT PURE STORM	Silver	Silver	Silver	Silver	Silver	Silver
BLACKOUT WHITE	White	White	White	White	White	White
BLACKOUT BROWN	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze
BLACKOUT LT BROWN	Ivory	Ivory	lvory	Ivory	lvory	Ivory
BLACKOUT COFFEE	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze