



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	1/6/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	1/13/2023	ECO #	ECO-00085								
AFFECTED PRODUCT LINES	(938) BLINDSTER NO TOOLS DELUXE TDBU CELLULAR SHADE (INSIDE AND OUTSIDE MOUNT) , (941) BLINDSTER NO TOOLS DELUXE CORDLESS BO CELLULAR SHADE (INSIDE AND OUTSIDE MOUNT)														
REASON FOR CHANGE	CF TO IMPROVE DESIGN OF NO TOOLS BRACKETS DUE TO CUSTOMER COMPLAINTS														
DESCRIPTION OF CHANGE	DESIGN CHANGE (SEE CHANGE DESCRIPTIONS BELOW)														
COST IMPACT	N/A														
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>									
MPMI1296	-	-	NO TOOL INSTALLATION BRACKET - IM 938	DESIGN CHANGE: 1. ADD TWO GROOVES ALONG NARROW SIDES OF METAL PLATE.	NO	USE AS IS									
MPMI1297	-	-	NO TOOL INSTALLATION BRACKET - OM 938		NO	USE AS IS									
MPMI1220	-	-	NO TOOL INST.BRACKET - INSIDE MOUNT (941)	DESIGN CHANGE: 1. CHANGE THE U-SHAPE METAL PLATE TO S-SHAPE FOR BETTER STRENGTH. 2. ADD TWO GROOVES ALONG THE NARROW SIDES OF METAL PLATE. 3. USE WIDER 3M TAPE TO COVER THE PLATE FULLY.	NO	USE AS IS									
MPMI1221	-	-	NO TOOL INST.BRACKET - OUTSIDE MOUNT (941)		NO	USE AS IS									
ADDITIONAL INFORMATION	USE CURRENT BRACKET VERSIONS UNTIL INVENTORY IS DEPLETED														
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)															
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING															
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES										
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	01/09/2023											
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	01/09/2023											
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	02/03/2023											

QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	01/06/2023	
IT (MX)	<input type="checkbox"/>	E. CASTELLANOS	APPROVED	01/09/2023	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				


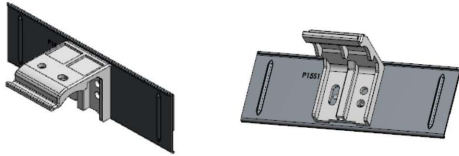

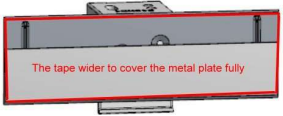

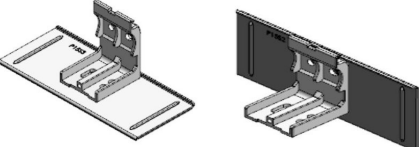

ACTIONS REQUIRED

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

No-Tool Bracket

10-27-2022

Item	Metal Plate Shape		3M Tape spec (#PX-5015) / 1.5 T(mm)	
	Original U-Shape	Improved S-Shape	Original	Improved
1.5" Mirage BO Cell Shade / Double Cell Shade				
1" TDBU Cell Shade				NO