



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	11/7/2022	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	11/11/2022	ECO #	ECO-00080
AFFECTED PRODUCT LINES	(956) 1" CORDLESS ALUMINUM						
REASON FOR CHANGE	CUSTOMER CLAIMS REGARDING MISSING VALANCE IN ORDERS (QC REPORT FROM 11/04/2022)						
DESCRIPTION OF CHANGE	ADD "VALANCE" LABEL TO VALANCE POLYBAG (SEE PAGE 3).						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
N/A	-	-	(956) 1" CORDLESS ALUMINUM	ADD "VALANCE" LABEL TO VALANCE POLYBAG	NO	-	
ADDITIONAL INFORMATION							
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	11/08/2022			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	11/08/2022			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	11/22/2022			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	11/08/2022			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	11/08/2022			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED		
BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PICTURES, DRAWINGS, ETC.		



IMAGE 1. VALANCE LABEL



IMAGE 2. VALANCE LABEL ON VALANCE POLYBAG



IMAGE 3. VALANCE INSIDE FINISHED PRODUCT POLYBAG