



Hemtick

ENGINEERING CHANGE ORDER

REQUEST DATE	9/27/2022	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	9/30/2022	ECO #	ECO-00077
AFFECTED PRODUCT LINES	ZEBRA STANDARD CASSETTE SHADES						
REASON FOR CHANGE	BLACK AND BRONZE ALUMINUM COMPONENTS FINISH CHANGE						
DESCRIPTION OF CHANGE	BLACK AND BRONZE COLOR ALUMINUM COMPONENTS FINISH CHANGE FOR A MORE DURABLE SURFACE. AVOID SCRATCHES AND DAMAGE DURING SHIPMENT AND HANDLING.						

COST IMPACT	N/A						
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DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>
MPMI1349	-	-	ALUM ROLLER PIPE V SHAPED BLACK 130 L	BLACK FINISH CHANGE (SEE PAGE 3)	NO	N/A
MPMI1351	-	-	ALUM ROLLER PIPE V SHAPED BRONZE 130 IN L	BRONZE FINISH CHANGE (SEE PAGE 3)	NO	N/A
MPMI1333	-	-	ALUM BOTTOM RAIL V-SHAPED, BLACK 130 IN L	BLACK FINISH CHANGE (SEE PAGE 3)	NO	N/A
MPMI1335	-	-	ALUM BOTTOM RAIL V-SHAPED, BRONZE 130 IN L	BRONZE FINISH CHANGE (SEE PAGE 3)	NO	N/A
MPMI1354	-	-	ALUM ROLLER COVER ZEBRA STD, BLACK 130 IN L	BLACK FINISH CHANGE (SEE PAGE 3)	NO	N/A
MPMI1356	-	-	ALUM ROLLER COVER ZEBRA STD, BRONZE 130 IN L	BRONZE FINISH CHANGE (SEE PAGE 3)	NO	N/A

ADDITIONAL INFORMATION	STARTING PO: PO#1927949						
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AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)

BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input type="checkbox"/>
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ECO APPROVALS ROUTING

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	10/12/2022	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	10/06/2022	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	10/10/2022	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	09/27/2022	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	10/04/2022	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

ACTIONS REQUIRED

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

Bronze Finish Comparison



MPMI1356 ALUM ROLLER COVER ZEBRA STD, BRONZE 130 IN L



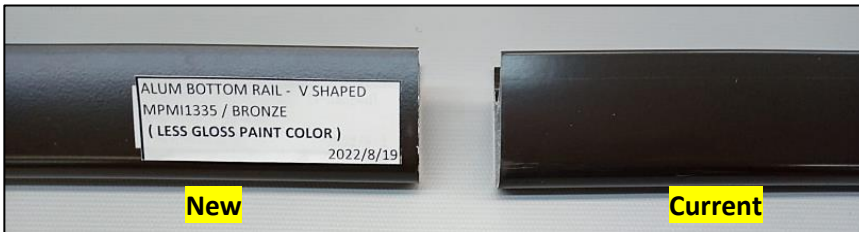
MPMI1354 ALUM ROLLER COVER ZEBRA STD, BLACK 130 IN L



MPMI1351 ALUM ROLLER PIPE V SHAPED BRONZE 130 IN L



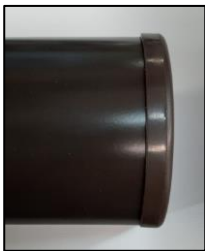
MPMI1349 ALUM ROLLER PIPE V SHAPED BLACK 130 L



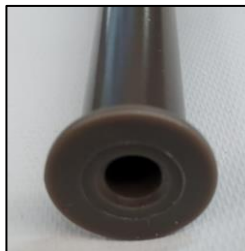
MPMI1335 ALUM BOTTOM RAIL V-SHAPED, BRONZE 130 IN L



MPMI1333 ALUM BOTTOM RAIL V-SHAPED, BLACK 130 IN L



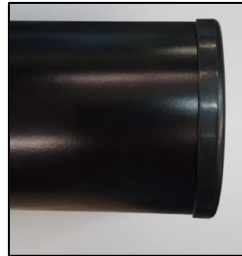
MPMI1356 & MPMI1361 (END CAP)



MPMI1351 & MPMI1346



MPMI1335 & MPMI1340



MPMI1354 & MPMI1359 (END CAP)



MPMI1333 & MPMI1338



MPMI1349 & MPMI1344

Hugo Amezquita

From: "陳M." <mkchang3@gmail.com>
Sent: Wednesday, September 28, 2022 4:14 AM
To: Hugo Antonio Amezquita
Subject: Fwd: Zebra Brown & Black Color

Begin forwarded message:

From: "Ariel Hsieh" <ariel@jpaxton.com.tw>
Subject: Zebra Brown & Black Color
Date: September 28, 2022 at 5:57:11 AM EDT
To: "PII-Marcos Chang" <mkchang3@gmail.com>
Cc: "JP-Aidan Wang" <aidan@jpaxton.com.tw>, "JP-Ann Wang" <ann@jpaxton.com.tw>, "JP-Barry Chen" <barry@jpaxton.com.tw>, "JP-Cindy Wang" <cindy@jpaxton.com.tw>, "JP-Edward Hong" <edward@jpaxton.com.tw>, "JP-Vicky" <vicky@jpaxton.com.tw>

Marcos,

KE confirms that new order PO#1927949 (Bottom Rail V-Shape - Black 400 Pieces) will be switched to the new black (less glossy paint color) and shipped on ETD/A: 11/27, 12/17. We haven't received any new orders for bronze, so it will be switched from new orders in the future.

Best regards,
Ariel Hsieh