



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	3/7/2022	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	3/11/2022	ECO #	ECO-00050
AFFECTED PRODUCT LINES	MOTORIZED CELLULAR SHADES (PROGRAM 949)						
REASON FOR CHANGE	NEW PART NUMBERS RELEASE – END CAPS HR & BR						
DESCRIPTION OF CHANGE	RELEASE OF NEW PART NUMBERS FOR COLORED HEADRAIL AND BOTTOM RAIL END CAPS FOR MOTORIZED CELLULAR SHADES.						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI1413			END CAP, RIGHT HR 949, COOL WHITE	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1414			END CAP, LEFT HR 949, COOL WHITE	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1415			END CAP, BR 949, COOL WHITE	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1416			END CAP, RIGHT HR 949, ANTIQUE LINEN	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1417			END CAP, LEFT HR 949, ANTIQUE LINEN	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1418			END CAP, BR 949, ANTIQUE LINEN	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1419			END CAP, RIGHT HR 949, COOL SILVER	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1420			END CAP, LEFT HR 949, COOL SILVER	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1421			END CAP, BR 949, COOL SILVER	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1422			END CAP, RIGHT HR 949, DAYLIGHT	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1423			END CAP, LEFT HR 949, DAYLIGHT	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1424			END CAP, BR 949, DAYLIGHT	NEW PART NUMBER RELEASE	NO	N/A	
ADDITIONAL INFORMATION							
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	03/07/2022			

PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	03/07/2022	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	03/16/2022	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	03/07/2022	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	03/07/2022	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				
ACTIONS REQUIRED					
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			

PICTURES, DRAWINGS, ETC.