



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	2/23/2022	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	3/4/2022	ECO #	ECO-00048
AFFECTED PRODUCT LINES	ROLLER SHADES, SOLAR SHADES, ROMAN SHADES						
REASON FOR CHANGE	METAL CHAIN CONNECTOR RE-INTRODUCTION TO REPLACE METAL CHAIN SPLICING						
DESCRIPTION OF CHANGE	RE-INTRODUCE USE OF #10 STAINLESS STEEL METAL CHAIN CONNECTOR IN NICKEL AND STAINLESS-STEEL CHAINS.						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI1412	-	1	CONNECTOR, METAL CHAIN (RCMSS), STAINLESS STEEL	NEW PART NUMBER RELEASE	NO	-	
ADDITIONAL INFORMATION	<p>SUPPLIER: ROLLEASE, MFR PART NUMBER: RCMSS</p> <p>CHANGE APPLICABLE TO: ROLLER SHADES: VALUE CCO (KE), SL15 AND SL20 CLUTCH. ROMAN SHADES: SL15 CLUTCH.</p>						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	02/25/2022			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	02/28/2022			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	03/09/2022			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	02/25/2022			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	03/04/2022			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

