



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	1/26/2022	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	1/28/2022	ECO #	ECO-00047
AFFECTED PRODUCT LINES	916 CORDLESS CELLULAR AND 938 TDBU CORDLESS CELLULAR						
REASON FOR CHANGE	916 AND 938 NEW COLORS ADDITION GREIGE (150), SEA SALT (151), PEWTER (152), HAZY (153)						
DESCRIPTION OF CHANGE	RELEASE NEW PART NUMBERS FOR 916 CORDLESS CELLULAR AND 938 TDBU CORDLESS CELLULAR NEW COLORS ADDITION						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
SEE PAGE 3-5	-	1	SEE LIST IN PAGES 3 TO 5 FOR FULL LIST	NEW PART NUMBER RELEASE	NO	-	
ADDITIONAL INFORMATION							
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
						ASSEMBLY DRAWING	<input type="checkbox"/>
						INSTR SHEET	<input type="checkbox"/>
						PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>
						WORK INSTRUCTIONS	<input type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	01/26/2022			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	01/31/2022			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	02/18/2022			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	01/26/2022			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	01/26/2022			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

NEW PART #	DESCRIPTION
916244801150	CORDLESS CELLULAR GREIGE 24 X 48
916244801151	CORDLESS CELLULAR SEA SALT 24 X 48
916244801152	CORDLESS CELLULAR PEWTER 24 X 48
916244801153	CORDLESS CELLULAR HAZY 24 X 48
916247201150	CORDLESS CELLULAR GREIGE 24 X 72
916247201151	CORDLESS CELLULAR SEA SALT 24 X 72
916247201152	CORDLESS CELLULAR PEWTER 24 X 72
916247201153	CORDLESS CELLULAR HAZY 24 X 72
916304801150	CORDLESS CELLULAR GREIGE 30 X 48
916304801151	CORDLESS CELLULAR SEA SALT 30 X 48
916304801152	CORDLESS CELLULAR PEWTER 30 X 48
916304801153	CORDLESS CELLULAR HAZY 30 X 48
916307201150	CORDLESS CELLULAR GREIGE 30 X 72
916307201151	CORDLESS CELLULAR SEA SALT 30 X 72
916307201152	CORDLESS CELLULAR PEWTER 30 X 72
916307201153	CORDLESS CELLULAR HAZY 30 X 72
916364801150	CORDLESS CELLULAR GREIGE 36 X 48
916364801151	CORDLESS CELLULAR SEA SALT 36 X 48
916364801152	CORDLESS CELLULAR PEWTER 36 X 48
916364801153	CORDLESS CELLULAR HAZY 36 X 48
916367201150	CORDLESS CELLULAR GREIGE 36 X 72
916367201151	CORDLESS CELLULAR SEA SALT 36 X 72
916367201152	CORDLESS CELLULAR PEWTER 36 X 72
916367201153	CORDLESS CELLULAR HAZY 36 X 72
916424801150	CORDLESS CELLULAR GREIGE 42 X 48
916424801151	CORDLESS CELLULAR SEA SALT 42 X 48
916424801152	CORDLESS CELLULAR PEWTER 42 X 48
916424801153	CORDLESS CELLULAR HAZY 42 X 48
916427201150	CORDLESS CELLULAR GREIGE 42 X 72
916427201151	CORDLESS CELLULAR SEA SALT 42 X 72

NEW PART #	DESCRIPTION
938245401150	TDBU CORDLESS CELLULAR GREIGE 24 X 54
938245401151	TDBU CORDLESS CELLULAR SEA SALT 24 X 54
938245401152	TDBU CORDLESS CELLULAR PEWTER 24 X 54
938245401153	TDBU CORDLESS CELLULAR HAZY 24 X 54
938248401150	TDBU CORDLESS CELLULAR GREIGE 24 X 84
938248401151	TDBU CORDLESS CELLULAR SEA SALT 24 X 84
938248401152	TDBU CORDLESS CELLULAR PEWTER 24 X 84
938248401153	TDBU CORDLESS CELLULAR HAZY 24 X 84
938305401150	TDBU CORDLESS CELLULAR GREIGE 30 X 54
938305401151	TDBU CORDLESS CELLULAR SEA SALT 30 X 54
938305401152	TDBU CORDLESS CELLULAR PEWTER 30 X 54
938305401153	TDBU CORDLESS CELLULAR HAZY 30 X 54
938308401150	TDBU CORDLESS CELLULAR GREIGE 30 X 84
938308401151	TDBU CORDLESS CELLULAR SEA SALT 30 X 84
938308401152	TDBU CORDLESS CELLULAR PEWTER 30 X 84
938308401153	TDBU CORDLESS CELLULAR HAZY 30 X 84
938365401150	TDBU CORDLESS CELLULAR GREIGE 36 X 54
938365401151	TDBU CORDLESS CELLULAR SEA SALT 36 X 54
938365401152	TDBU CORDLESS CELLULAR PEWTER 36 X 54
938365401153	TDBU CORDLESS CELLULAR HAZY 36 X 54
938368401150	TDBU CORDLESS CELLULAR GREIGE 36 X 84
938368401151	TDBU CORDLESS CELLULAR SEA SALT 36 X 84
938368401152	TDBU CORDLESS CELLULAR PEWTER 36 X 84
938368401153	TDBU CORDLESS CELLULAR HAZY 36 X 84
938425401150	TDBU CORDLESS CELLULAR GREIGE 42 X 54
938425401151	TDBU CORDLESS CELLULAR SEA SALT 42 X 54
938425401152	TDBU CORDLESS CELLULAR PEWTER 42 X 54
938425401153	TDBU CORDLESS CELLULAR HAZY 42 X 54
938428401150	TDBU CORDLESS CELLULAR GREIGE 42 X 84
938428401151	TDBU CORDLESS CELLULAR SEA SALT 42 X 84

916427201152	CORDLESS CELLULAR PEWTER 42 X 72
916427201153	CORDLESS CELLULAR HAZY 42 X 72
916484801150	CORDLESS CELLULAR GREIGE 48 X 48
916484801151	CORDLESS CELLULAR SEA SALT 48 X 48
916484801152	CORDLESS CELLULAR PEWTER 48 X 48
916484801153	CORDLESS CELLULAR HAZY 48 X 48
916487201150	CORDLESS CELLULAR GREIGE 48 X 72
916487201151	CORDLESS CELLULAR SEA SALT 48 X 72
916487201152	CORDLESS CELLULAR PEWTER 48 X 72
916487201153	CORDLESS CELLULAR HAZY 48 X 72
916544801150	CORDLESS CELLULAR GREIGE 54 X 48
916544801151	CORDLESS CELLULAR SEA SALT 54 X 48
916544801152	CORDLESS CELLULAR PEWTER 54 X 48
916544801153	CORDLESS CELLULAR HAZY 54 X 48
916547201150	CORDLESS CELLULAR GREIGE 54 X 72
916547201151	CORDLESS CELLULAR SEA SALT 54 X 72
916547201152	CORDLESS CELLULAR PEWTER 54 X 72
916547201153	CORDLESS CELLULAR HAZY 54 X 72
916604801150	CORDLESS CELLULAR GREIGE 60 X 48
916604801151	CORDLESS CELLULAR SEA SALT 60 X 48
916604801152	CORDLESS CELLULAR PEWTER 60 X 48
916604801153	CORDLESS CELLULAR HAZY 60 X 48
916607201150	CORDLESS CELLULAR GREIGE 60 X 72
916607201151	CORDLESS CELLULAR SEA SALT 60 X 72
916607201152	CORDLESS CELLULAR PEWTER 60 X 72
916607201153	CORDLESS CELLULAR HAZY 60 X 72
916664801150	CORDLESS CELLULAR GREIGE 66 X 48
916664801151	CORDLESS CELLULAR SEA SALT 66 X 48
916664801152	CORDLESS CELLULAR PEWTER 66 X 48
916664801153	CORDLESS CELLULAR HAZY 66 X 48
916667201150	CORDLESS CELLULAR GREIGE 66 X 72
916667201151	CORDLESS CELLULAR SEA SALT 66 X 72
916667201152	CORDLESS CELLULAR PEWTER 66 X 72
916667201153	CORDLESS CELLULAR HAZY 66 X 72

938428401152	TDBU CORDLESS CELLULAR PEWTER 42 X 84
938428401153	TDBU CORDLESS CELLULAR HAZY 42 X 84
938485401150	TDBU CORDLESS CELLULAR GREIGE 48 X 54
938485401151	TDBU CORDLESS CELLULAR SEA SALT 48 X 54
938485401152	TDBU CORDLESS CELLULAR PEWTER 48 X 54
938485401153	TDBU CORDLESS CELLULAR HAZY 48 X 54
938488401150	TDBU CORDLESS CELLULAR GREIGE 48 X 84
938488401151	TDBU CORDLESS CELLULAR SEA SALT 48 X 84
938488401152	TDBU CORDLESS CELLULAR PEWTER 48 X 84
938488401153	TDBU CORDLESS CELLULAR HAZY 48 X 84
938545401150	TDBU CORDLESS CELLULAR GREIGE 54 X 54
938545401151	TDBU CORDLESS CELLULAR SEA SALT 54 X 54
938545401152	TDBU CORDLESS CELLULAR PEWTER 54 X 54
938545401153	TDBU CORDLESS CELLULAR HAZY 54 X 54
938548401150	TDBU CORDLESS CELLULAR GREIGE 54 X 84
938548401151	TDBU CORDLESS CELLULAR SEA SALT 54 X 84
938548401152	TDBU CORDLESS CELLULAR PEWTER 54 X 84
938548401153	TDBU CORDLESS CELLULAR HAZY 54 X 84
938605401150	TDBU CORDLESS CELLULAR GREIGE 60 X 54
938605401151	TDBU CORDLESS CELLULAR SEA SALT 60 X 54
938605401152	TDBU CORDLESS CELLULAR PEWTER 60 X 54
938605401153	TDBU CORDLESS CELLULAR HAZY 60 X 54
938608401150	TDBU CORDLESS CELLULAR GREIGE 60 X 84
938608401151	TDBU CORDLESS CELLULAR SEA SALT 60 X 84
938608401152	TDBU CORDLESS CELLULAR PEWTER 60 X 84
938608401153	TDBU CORDLESS CELLULAR HAZY 60 X 84
938665401150	TDBU CORDLESS CELLULAR GREIGE 66 X 54
938665401151	TDBU CORDLESS CELLULAR SEA SALT 66 X 54
938665401152	TDBU CORDLESS CELLULAR PEWTER 66 X 54
938665401153	TDBU CORDLESS CELLULAR HAZY 66 X 54
938668401150	TDBU CORDLESS CELLULAR GREIGE 66 X 84
938668401151	TDBU CORDLESS CELLULAR SEA SALT 66 X 84
938668401152	TDBU CORDLESS CELLULAR PEWTER 66 X 84
938668401153	TDBU CORDLESS CELLULAR HAZY 66 X 84

916724801150	CORDLESS CELLULAR GREIGE 72 X 48
916724801151	CORDLESS CELLULAR SEA SALT 72 X 48
916724801152	CORDLESS CELLULAR PEWTER 72 X 48
916724801153	CORDLESS CELLULAR HAZY 72 X 48
916727201150	CORDLESS CELLULAR GREIGE 72 X 72
916727201151	CORDLESS CELLULAR SEA SALT 72 X 72
916727201152	CORDLESS CELLULAR PEWTER 72 X 72
916727201153	CORDLESS CELLULAR HAZY 72 X 72

938725401150	TDBU CORDLESS CELLULAR GREIGE 72 X 54
938725401151	TDBU CORDLESS CELLULAR SEA SALT 72 X 54
938725401152	TDBU CORDLESS CELLULAR PEWTER 72 X 54
938725401153	TDBU CORDLESS CELLULAR HAZY 72 X 54
938728401150	TDBU CORDLESS CELLULAR GREIGE 72 X 84
938728401151	TDBU CORDLESS CELLULAR SEA SALT 72 X 84
938728401152	TDBU CORDLESS CELLULAR PEWTER 72 X 84
938728401153	TDBU CORDLESS CELLULAR HAZY 72 X 84