



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	9/1/2021	REQUESTED BY	HUGO AMEZQUITA	REQUESTED RELEASE DATE	9/8/2021	ECO #	<b>ECO-00038</b>
AFFECTED PRODUCT LINES	MANHATTAN SHEER SHADES						
REASON FOR CHANGE	INTRODUCTION OF NEW MANHATTAN SHEER SHADE SYSTEM FROM DK AND MAKE YEIL PART NUMBERS OBSOLETE.						
DESCRIPTION OF CHANGE	NEW PART NUMBERS RELEASE FOR MANHATTAN SHEER SHADE SYSTEM FROM DK						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPMI1374			ALUM TUBE, MAN SHEER SHADE 1.5" OD (38MM) 130" L, WHITE	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1375			ALUM HR COVER, MAN SHEER SHADE 130" L, IVORY	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1377			ALUM BR, MAN SHEER SHADE 130" L, IVORY	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1380			COMPONENT KIT, MAN SHEER SHADE, IVORY	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1382			LOCK LATCH BR FLAT WEIGHT, MAN SHEER SHADE, CLEAR	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1384			END CAP BR, MAN SHEER SHADE, IVORY	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1386			SCREW, 1 X 33, MAN SHEER SHADE, FLAT HEAD	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1379			STEEL FLAT WEIGHT BAR, MAN SHEER SHADE 9.875 X 0.5 IN	NEW PART NUMBER RELEASE	NO	N/A	
MPMI1383			BRACKET MTG, MAN SHEER SHADE	NEW PART NUMBER RELEASE	NO	N/A	
MEIN0279			INSTR SHEET, 11 X 17 MAN SHEER SHADE, ENG-SPA	NEW PART NUMBER RELEASE	NO	N/A	
MEIN0280			INSTR SHEET, 11 X 17 MAN SHEER SHADE, ENG-FR	NEW PART NUMBER RELEASE	NO	N/A	
MPMI0478			ST-033-A ALUMINUM HEAD 20.5FT	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0479			ST-016 MOUNTING BRACKET	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0481			ST-018-38 TUBE 20.5FT	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0482			ST-030-B BOTTON RAIL 20.5FT	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0483			ST-028-A+B, ST-031-A, ST-025, ST-026 COMPLETE SET	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI1310			CLUTCH SET, 38 MM DIA.	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0488			ST-018-38/P PVC PROFILE FOR TUBE W7.7MM	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0489			ST-030B/P PVC PROFILE FOR B/RAIL W49MM	OBSOLETE PART NUMBER	NO	USE AS IS	
MPMI0493			ST-030-B/P PVC PROFILE FOR B/RAIL (49MM) CHOCOLATE	OBSOLETE PART NUMBER	NO	USE AS IS	

MPMI1201		END CAP ST-031-A RIGTH AND LEFT SET	<b>OBSOLETE PART NUMBER</b>	NO	USE AS IS
ADDITIONAL INFORMATION		<b>OBSOLETE PART NUMBER INVENTORY TO BE DEPLETED BEFORE SWITCH TO NEW SYSTEM.</b>			

**AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)**

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input checked="" type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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**ECO APPROVALS ROUTING**

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	09/01/2021	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	09/01/2021	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	10/18/2021	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	09/01/2021	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	09/03/2021	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**

# NEW MANHATTAN TRIPLE SHEER SHADE PART NUMBER STRUCTURE



TYPE	PART NUMBER	DESCRIPTION	RU	PU
ALUM PARTS	MPMI1374	ALUM TUBE, MAN SHEER SHADE 1.5" OD (38MM) 130" L, WHITE	FT	EA
	MPMI1375	ALUM HR COVER, MAN SHEER SHADE 130" L, IVORY	FT	EA
	MPMI1377	ALUM BR, MAN SHEER SHADE 130" L, IVORY	FT	EA

TYPE	PART NUMBER	DESCRIPTION	RU	PU
COMPONENTS	MPMI1380	COMPONENT KIT, MAN SHEER SHADE, IVORY	SET	SET
	MPMI1382	LOCK LATCH BR FLAT WEIGHT, MAN SHEER SHADE, CLEAR	EA	EA
	MPMI1384	END CAP BR, MAN SHEER SHADE, IVORY	EA	EA
	MPMI1386	SCREW, 1 X 33, MAN SHEER SHADE, FLAT HEAD	EA	EA
	MPMI1379	STEEL FLAT WEIGHT BAR, MAN SHEER SHADE 9.875 X 0.5 IN	EA	EA

TYPE	PART NUMBER	DESCRIPTION	RU	PU
MOUNTING HARDWARE	MPMI1383	BRACKET MTG, MAN SHEER SHADE	SET	SET

TYPE	PART NUMBER	DESCRIPTION	RU	PU
INSTALLATION INSTRUCTIONS	MEIN0279	INSTR SHEET, 11 X 17 MAN SHEER SHADE, ENG-SPA	EA	EA
	MEIN0280	INSTR SHEET, 11 X 17 MAN SHEER SHADE, ENG-FR	EA	EA

# NEW MANHATTAN TRIPLE SHEER SHADE PART NUMBER STRUCTURE



## Accessories for Triple Shade

30-Aug-21

No.	Photo	Item	MOQ	Unit	FOB Korea Unit Price	Spec	MOQ per color	Lead time	PART NUMBER	DESCRIPTION
1		Cassette	100	PC	USD10.52/PC	130" long(3.3M) / pc	Mocha : 100 PC BEIGE : 100 PC	2 weeks	MPMI1375	ALUM HR COVER, MAN SHEER SHADE 130" L, IVORY
2		38mm tube	100	PC	USD9.90/PC	130" long(3.3M) / pc	White : 100 PC Only white color is available		MPMI1374	ALUM TUBE, MAN SHEER SHADE 1.5" OD (38MM) 130" L, WHITE
3		Bottom rail	100	PC	USD8.66/PC	130" long(3.3M) / pc	Mocha : 100 PC BEIGE : 100 PC		MPMI1377	ALUM BR, MAN SHEER SHADE 130" L, IVORY
4		Ceiling brackets with wall mount Bracket & without Screws	1,000	Set	USD0.18/SET	1set into one bag	1,000 SET	3 weeks	MPMI1383	BRACKET MTG, MAN SHEER SHADE
5		1x3mm Screws	1	BAG	USD8.20/BAG		1 BAG(2,000EA)	1 week	MPMI1386	SCREW, 1 X 33, MAN SHEER SHADE, FLAT HEAD
6		9mm PVC slat ( Blue Color )	44	ROLL	USD6.00/ROLL	ROLL - 150M	44 ROLL	2 weeks	NR	NOT REQUIRED
7		Metal weight bar	500	PC	USD0.13/PC	25cm per pc	500 PC		MPMI1379	STEEL FLAT WEIGHT BAR, MAN SHEER SHADE 9.875 X 0.5 IN
8		Bottom rail end cap	1,000	PC	USD0.10/PC		Mocha : 1,000 PC BEIGE : 1,000 PC		MPMI1384	END CAP BR, MAN SHEER SHADE, IVORY
9		Holder for Metal weight bar	1,000	PC	USD0.075/PC		1,000 PC		MPMI1382	LOCK LATCH BR FLAT WEIGHT, MAN SHEER SHADE, CLEAR
10		1.) Headrail end caps 2.) End plug for 38mm 3.) Clutch ( Basic )	400	SET	USD1.52/SET	One Set into one bag (Without cord & bead chain)	Mocha : 400 SET BEIGE : 400 SET Clutch & end plug color is white	3 weeks	MPMI1380	COMPONENT KIT, MAN SHEER SHADE, IVORY