



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	2/8/2021	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	2/12/2021	ECO #	ECO-00022
AFFECTED PRODUCT LINES	ROLLER SHADES W/CASSETTE 100 VALANCE, SOLAR SHADES W/CASSETTE 100 VALANCE, ZEBRA SHADES W/CASSETTE 100 VALANCE						
REASON FOR CHANGE	REMOVE OBSOLETE CASSETTE INSTALLATION INSTRUCTION SHEET (CASSETTE 100)						
DESCRIPTION OF CHANGE	MEIN0094 IS NOT REQUIRED SINCE THE INSTRUCTION SHEETS PROVIDED (MEIN0220, MEIN0221 AND MEIN0222) HAVE THE INSTALLATION INSTRUCTION FOR THIS CASSETTE VALANCE SYSTEM.						
COST IMPACT	MEIN0094 STOCK AVAILABLE = 4,500 EA @ \$0.035 USD EA, TOTAL \$157.50 USD						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MEIN0094			INSTRUCTIVO ROLLER SHADE CON CASSETTE	DISCONTINUE USE	NO	OBSOLETE	
ADDITIONAL INFORMATION							
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>
						PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>
						WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	02/08/2021			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	02/11/2021			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	02/08/2021			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	02/08/2021			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	02/08/2021			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						
ACTIONS REQUIRED							
BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)					
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)					
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)					

PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

CASSETTE SYSTEM INSTALLATION INSTRUCTIONS

Step 1. Mount The Brackets

Mount the brackets to the wall or window frame, with the outside brackets no further than 2 inches (50mm) from the ends of the headrail. On wide shades, space the additional bracket(s) at equal intervals.

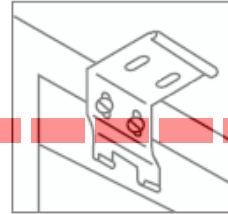
2" (5cm) maximum → | ← SPACE EVENLY → | ← SPACE EVENLY → | ← 2" (5cm) maximum

OBsolete

Cassette 100

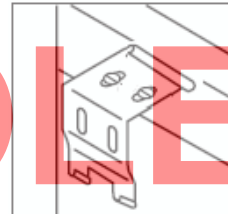
For **wall or outside mounts**, use the rear bracket holes.

Make sure the release tab is always mounted on the bottom.



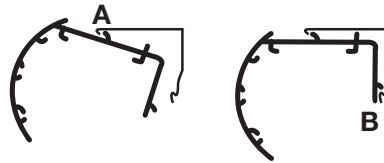
For **inside ceiling mounts**, use the top bracket holes.

Make sure the release tab is always mounted on the bottom.



OBsolete

Mount the headrail. Position the headrail with the front panel (A) resting on the top lip of the brackets. Push the bottom front of the headrail firmly backwards and toward the window until the lip on the rear of the headrail engages the bracket and snaps into place, (B) as shown.



Step 2. Removing the Shade

Cassette 100: From the bottom rear of the headrail, insert a flathead screwdriver in between the head rail and release the tab. Gently twist the screwdriver and pry open the bracket to release the head rail. As you release the brackets, support the headrail to keep it from falling.

Cassette
System

SISTEMA DE CASSETTE

INSTRUCCIONES DE INSTALACION

Paso 1. Monte los Soportes

Monte los soportes a la pared o marco de ventana, con los soportes exteriores no mas allá de 2" (50mm) de los extremos del riel. En cortinas más anchas, distribuya los soportes adicionales en intervalos iguales.

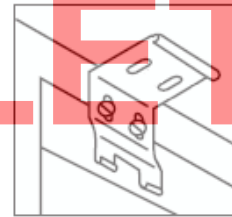
2" (5cm) máximo → | ← DISTRIBUYA → | ← DISTRIBUYA → | ← 2" (5cm) máximo



Cassette 100

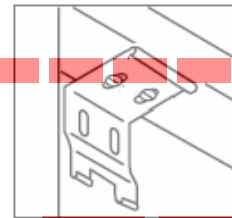
Para montajes a pared o montaje exterior, use los hoyos traseros.

Asegúrese que la pestaña de desbloqueo esta siempre montada en la parte inferior.

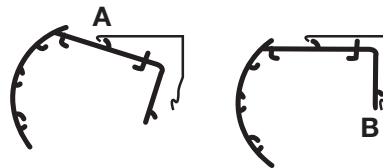


Para instalaciones al techo interior, use los hoyos en el tope del soporte.

Asegúrese que la pestaña de desbloqueo esta siempre montada en la parte inferior.



Monte el riel. Acomode el riel con el panel frontal (A) reposando en el labio superior del soporte. Presione la parte inferior frontal del riel hacia atrás y hacia la ventana hasta que el labio en la parte trasera del riel abrocha el soporte en su lugar (B) como se muestra.



Paso 2. Remoción de la Cortina

Cassette 100: Inserte un destornillador de pala entre la parte inferior trasera del riel y la pestaña de desbloqueo. Gentilmente gire el destornillador y levante el soporte para desbloquear el riel principal. Cuando vaya soltando los soportes, mantenga sostenido el riel para evitar que se caiga.