



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	11/20/2020	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	11/27/2020	ECO #	ECO-00020
AFFECTED PRODUCT LINES	ZEBRA SHADES (CORDLESS AND STANDARD ONLY)						
REASON FOR CHANGE	REMOVE EXTENSION BRACKETS FROM INSTALLATION KITS FOR IM SHADES						
DESCRIPTION OF CHANGE	TO AVOID CONFUSION AND INSTALLATION ISSUES. REMOVE EXTENSION BRACKET (MPMI0716) FROM INSTALLATION KITS FOR ALL ZEBRA CORDLESS AND STANDARD INSIDE MOUNT SHADES						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPMI0716			NEW WALLS MOUNT BRACKET WITH BOLT & NUT	REMOVE FROM BOM – INSIDE MOUNT (IM) SHADES INST KITS.	NO	N/A	
MPMI0025			SCREW 1 1/2 " ACERO ZINCADA	CHANGE USAGE IN BOM – INSIDE MOUNT (IM) SHADES INST KITS.	NO	N/A	
ADDITIONAL INFORMATION	SEE PRODUCTION VARIABLES FORMULAS IN PAGE 3 TO 6.						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	11/23/2020			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	11/23/2020			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	11/25/2020			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	11/23/2020			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	11/24/2020			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.



MPMI0716



MPMI0025

INQUIRE Production Variable !113

Description SCREW 1 1/2

Formula

```
((($605=1)*($599>00)*($599<=60)*6))*($3=1)+  
(((($605=1)*($599>60)*($599<=90)*8))*($3=1)+  
(((($605=1)*($599>90)*($599<=99)*10))*($3=1)+  
(((($605=1)*($599>00)*($599<=60)*3))*($3=0)+  
(((($605=1)*($599>60)*($599<=90)*4))*($3=0)+  
(((($605=1)*($599>90)*($599<=99)*5))*($3=0)+  
((($623=1)*($599>00)*($599<=60)*4)+  
((($623=1)*($599>60)*($599<=90)*6)+  
((($623=1)*($599>90)*($599<=99)*8)+  
((($600>0)*($599>00)*($599<=60)*4)+  
((($600>0)*($599>60)*($599<=90)*6)+  
((($600>0)*($599>90)*($599<=99)*8)
```

Notes

```
((($605=1)*($599>00)*($599<=60)*6)+  
(((($605=1)*($599>60)*($599<=90)*8)+  
(((($605=1)*($599>90)*($599<=99)*10)+  
((($623=1)*($599>00)*($599<=60)*4)+  
((($623=1)*($599>60)*($599<=90)*6)+  
((($623=1)*($599>90)*($599<=99)*8)+  
((($600>0)*($599>00)*($599<=60)*4)+  
((($600>0)*($599>60)*($599<=90)*6)+  
((($600>0)*($599>90)*($599<=99)*8)
```

Cancel

PRODUCTION VAR

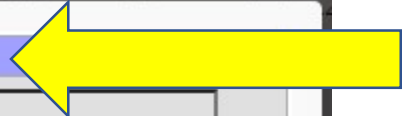
NEW FORMULA

OLD FORMULA

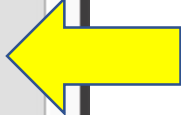
INQUIRE Production Variable !114

Description	SCREW 1 1/2 CORDLESS
Formula	$\begin{aligned} & (((\$604=4)*(\$599>00)*(\$599<=48)*6))*(\$3=1)+ \\ & (((\$604=4)*(\$599>48)*(\$599<=99)*10))*(\$3=1)+ \\ & (((\$604=4)*(\$599>00)*(\$599<=48)*3))*(\$3=0)+ \\ & (((\$604=4)*(\$599>48)*(\$599<=99)*5))*(\$3=0) \end{aligned}$
Notes	$\begin{aligned} & ((\$604=4)*(\$599>00)*(\$599<=48)*6)+ \\ & ((\$604=4)*(\$599>48)*(\$599<=99)*10) \end{aligned}$

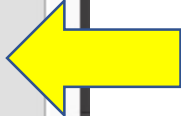
Cancel



PRODUCTION VAR



NEW FORMULA

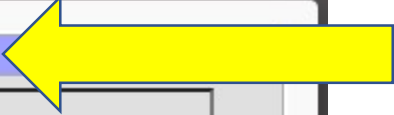


OLD FORMULA

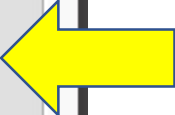
INQUIRE Production Variable !115

Description	WALL BRACKETS
Formula	$(((\$605=1)*(\$599>00)*(\$599\leq 60)*3) + ((\$605=1)*(\$599>60)*(\$599\leq 90)*4) + ((\$605=1)*(\$599>90)*(\$599\leq 99)*5))*(\$3=1)$
Notes	$((\$605=1)*(\$599>00)*(\$599\leq 60)*3) + ((\$605=1)*(\$599>60)*(\$599\leq 90)*4) + ((\$605=1)*(\$599>90)*(\$599\leq 99)*5)$

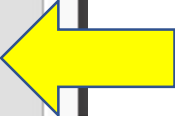
Cancel



PRODUCTION VAR

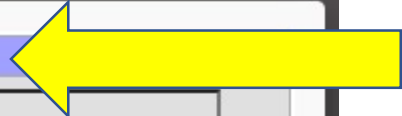


NEW FORMULA

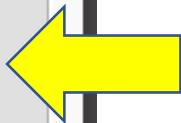


OLD FORMULA

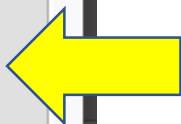
INQUIRE Production Variable !116	
Description	WALL BRACKETS CORDLESS
Formula	$(((\$604=4)*(\$599>00)*(\$599\leq 48)*3) + ((\$604=4)*(\$599>48)*(\$599\leq 99)*5))* (\$3=1)$
Notes	$((\$604=4)*(\$599>00)*(\$599\leq 48)*3) + ((\$604=4)*(\$599>48)*(\$599\leq 99)*5)$
<input type="button" value="Cancel"/>	



PRODUCTION VAR



NEW FORMULA



OLD FORMULA