

# **ENGINEERING CHANGE ORDER**

								R	EQUESTEI	ר								
REQUEST DATE 8/7/2020				REQUEST	REQUESTED BY JANINE MORENO			RELEASE DATE			8/11/2020		ECO #	ECO # ECO-00		0017		
AFFECTED PRODUC	CT LINES	RING	ТОР Р	P PANEL. GROMMET, BACK TAB, FOR BUDGET BLINDS, TEXTON & SUNBURST SHUTTERS														
REASON FOR CHAN	NGE	IERS C	COMPLAIN THAT WE FOLD INCONSISTENTLY TO THE WAY THE DRAPE HANGS FROM ROD, CREATING UNWANTED CREASES.															
DESCRIPTION OF C	HANGE			<b>T:</b> FOLD IN SECTIONS (( <i>PHOTOS PAGE IN 2 &amp; 3</i> ). <b>WITH CHANGE</b> : SEW A LINE STITCH AT ½", SO WHEN WE FOLD IT IN 3, THE FABRIC WILL NOT LOOK SEE VISUAL INSTRUCTION IN PAGE 3)														
COST IMPACT N/A																		
DOCUMENT / PART NUMBER	OLD REV	NEW REV		DO	OCUMENT/ PART DESCRIPTION					CHANGE DESCRIPTION				F	FORM, FIT, OR FUNCTION AFFECTED Yes, or No		PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
N/A	N/A	N/A			N/A					N/A					NO		N/A	
ADDITIONAL N/A INFORMATION																		
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)																		
BOM / CONFIG	PRODUCT / PART SPEC		$\boxtimes$	QC CHECKLIS	T DRAWING		ASSEMBL DRAWIN			INSTR SHEET		PROC VISUAL						
						ECC	) APP	ROVALS R	OUTING	i								
APPROVER				PPROVAL EQUIRED	APPROVER NAME		E	APPROVAL STATUS		AF	APPROVED ON		NOTES					
PHASE II MANAGEMENT (US - DL)				$\boxtimes$	T. DAVIDSON		APPROVED		08,	08/07/2020								
PHASE II PROD DEV (US - NY)				$\boxtimes$	L. HUNT		APPROVED		08,	08/07/2020								
MANAGEMENT (MX)				$\boxtimes$	L. MONTEJO		APPROVED		08	08/07/2020								
QC / ENG (MX)				$\boxtimes$	H. AMEZQUITA		APPROVED		08	08/07/2020								
IT (MX)																		
PRODUCTION (MX)																		
MATERIALS (MX)																		

ACTIONS REQUIRED						
BOM / CONFIG		VILL BE MODIFIED BY IT (MX)				
PRODUCT / PART SPEC	$\boxtimes$	WILL BE MODIFIED QC / ENG (MX)				
QC CHECKLIST	$\boxtimes$	WILL BE MODIFIED QC / ENG (MX)				
PART DRAWING		WILL BE MODIFIED QC / ENG (MX)				
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)				
INSTR SHEET		WILL BE MODIFIED QC / ENG (MX)				
PROCESS VISUAL AIDS	$\boxtimes$	WILL BE MODIFIED QC / ENG (MX)				
WORK INSTRUCTIONS	$\boxtimes$	WILL BE MODIFIED QC / ENG (MX)				

## PICTURES, DRAWINGS, ETC.

#### PHOTO OF NONCONFORMITY



### CHANGE: FOLD CONSISTENT TO THE WAY THE DRAPE HANGS FROM ROD



#### PHOTO OF NONCONFORMITY

#### CHANGE: FOLD CONSISTENT TO THE WAY THE DRAPE HANGS FROM ROD





## Visual instruction to be implemented for QC Auditors and Operators.

