



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	8/5/2020	REQUESTED BY	JANINE MORENO	REQUESTED RELEASE DATE	8/7/2020	ECO #	ECO-00016
AFFECTED PRODUCT LINES	PARISIAN PLEAT PANEL – EUROPLEAT						
REASON FOR CHANGE	THE PLEATS OF THE STYLE EUROPLEAT LOOKS VERY LOOSE (PHOTOS PAGE IN 2)						
DESCRIPTION OF CHANGE	CURRENT: FOLD THE PLEAT AND TACK IT AT 1/2" FROM THE TOP. WITH CHANGE: SEW A LINE STITCH AT 1/2", SO WHEN WE FOLD IT IN 3, THE FABRIC WILL NOT LOOK LOSSE (SEE VISUAL INSTRUCTION IN PAGE 3)						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
N/A	N/A	N/A	N/A	N/A	NO	N/A	
ADDITIONAL INFORMATION	N/A						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
						ASSEMBLY DRAWING	<input type="checkbox"/>
						INSTR SHEET	<input type="checkbox"/>
						PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>
						WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	08/06/2020			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	08/06/2020			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	08/07/2020			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	08/07/2020			
IT (MX)	<input type="checkbox"/>						
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

ACTIONS REQUIRED

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

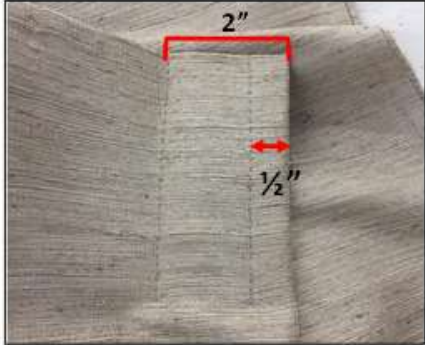

PHOTO OF NONCONFORMITY



CHANGE: PLEATS MORE NEAT



Visual instruction to be implemented for QC Auditors and Operators.

Hemtack		AYUDA VISUAL			
REVISION: 1		FECHA: 5-AUG-20	OPERACIÓN: COSTURA DE PLEATS	CÓDIGO: FT-AV	HOJA: 1 DE 1
PARISIAN PLEAT PANEL ESTILO: EUROPLEAT					
					
REALIZAR UNA COSTURA A 1/2" DEL FINAL DEL PLEAT.		UNA VEZ FORMADO EL PLEAT , LA COSTURA QUEDARA ESCONDIDA EN LOS DOBLECES			
NOTA IMPORTANTE: **CUANDO LA PIEZA LLEVE CONSUMO DE 8" , LA DISTANCIA DE LA COSTURA SERA DE 1"					
ELABORÓ: JANINE MORENO		AUTORIZÓ:		No. CONSECUTIVO 191	