

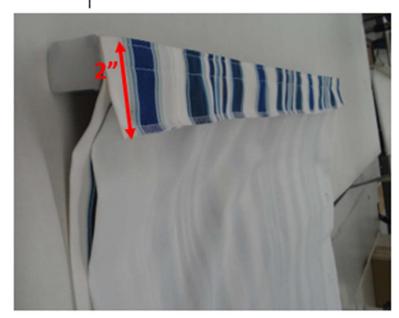
ENGINEERING CHANGE ORDER

REQUEST DATE	7/28/	2020	REQUES ⁻	ESTED BY GLADYS B. PEREZ		REQUESTED RELEASE DATE		1 7	7/30/2020		ECO # ECO-000)14			
AFFECTED PRODUCT LINES CORDLESS (ALL STYLES) - FABRIC ROMAN SHADES																
REASON FOR CHANGE CUSTOMER COMPLAINTS REGARDING UNEVEN FABRIC FOLD IN THE TOP BACK PART OF SHADE. THEREFORE, REDUCE THE SIZE (LENGTH) OF THE FOLD. (AS SHOWN IN PAGE 2).																
DESCRIPTION OF CHANGE CURRENT: THE FABRIC FOLD IS DONE AT 2" LONG. PROPOSAL: THE FABRIC FOLD TO BE MADE AT 1" LONG (AS SHOWN IN PAGE 2).																
COST IMPACT N/A																
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCLIMENT/ PART DESCRIPTION						CHANGE DESCRIPTION				FUNCTION AFFECTED Yes, or No		PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
N/A	N/A	N/A	N/A		N/A							NO	N/A			
ADDITIONAL INFORMATION		N/A														
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)																
	PRODUCT / PART SPEC		QC CHECKLIS	PART DRAWING		ASSEMBLY DRAWING		INSTR PROCESS SHEET VISUAL AID			WORK INSTRUCTIONS		\boxtimes			
ECO APPROVALS ROUTING																
APPROVER			APPROVAL REQUIRED	Al	APPROVER NAME APP		APPROVAL STATUS			PROVED ON		NOTES				
PHASE II MANAGEMENT (US - DL)			\boxtimes	T. DAVIDSON		APPROVED		07/28/2020								
PHASE II PROD DEV (US - NY)				L. HUNT		APPROVED		07/28/2020								
MANAGEMENT (MX)				L. MONTEJO		APPROVED		•	07/29/2020							
QC / ENG (MX)			\boxtimes	H. AMEZQUITA		APPROVED		07/28	3/2020							
IT (MX)																
PRODUCTION (MX)																
MATERIALS (MX)																

ACTIONS REQUIRED					
BOM / CONFIG		WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING		WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET		WILL BE MODIFIED QC / ENG (MX)			
PROCESS VISUAL AIDS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			

PICTURES, DRAWINGS, ETC.

CURRENT



NEW PROPOSAL WITH CHANGE



Visual instruction to be implemented for QC Auditors and Operators.

Hemtack

AYUDA VISUAL

ROMANAS

REVISION:

FECHA: 20-jul-20 OPERACIÓN: COSTURA DE VELCRO Y MEDIDA FINAL CÓDIGO: FT-AV

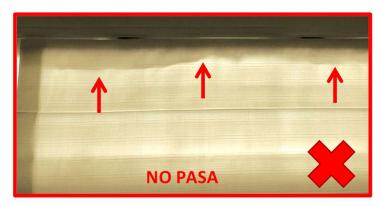
HOJA: 1 DE 1

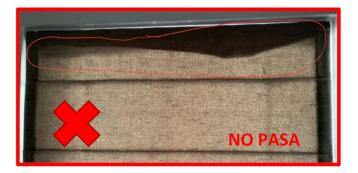
LA PESTAÑA PARA LA COSTURA DE VELCRO EN LA OPCION CORDLESS DEBERA **QUEDAR MAXIMO 1" LARGO .VER FOTOS:**





AL HACER LA OVER DEBERA QUEDAR TOTALMENTE RECTA





CALIDAD: REVISAR CON LAMPARAS ENCENDIDAS

ELABORÓ: GLADYS B. PEREZ **AUTORIZÓ:** No. CONSECUTIVO