



Hemtick

# ENGINEERING CHANGE ORDER

REQUEST DATE	7/6/2020	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	7/10/2020	ECO #	<b>ECO-00012</b>
AFFECTED PRODUCT LINES	CORDED ROMAN SHADES (NO CCO)						
REASON FOR CHANGE	ELIMINATE METAL DUST PARTICLES - CHANGE FINISHING TO NICKEL-PLATED ON CORD LOCKS – MPMI0013, MPMI0232						
DESCRIPTION OF CHANGE	CHANGE FINISHING TO NICKEL-PLATED ON STANDARD AND LARGE SIZE CORD LOCKS (MPMI0013, MPMI0232) TO ELIMINATE DUST PARTICLES THAT STAIN FABRICS ON ALL CORDED ROMAN SHADES ROMAN SHADES (NOT APPLICABLE FOR CCO ROMAN SHADES).						
COST IMPACT	<b>LARGE SIZE CORD LOCK MPMI0232: 18.18% COST INCREASE PER PART</b> - CURRENT COST: \$0.55 USD (EA), NEW COST: \$0.65 USD (EA) <b>STANDARD SIZE CORD LOCK MPMI0013: 4.82% COST INCREASE PER PART</b> - CURRENT COST: \$0.415 USD (EA), NEW COST: \$0.435 USD (EA)						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPMI0013	N/A	N/A	CORD LOCKS - STD SIZE	CHANGE PART FINISHING FROM: BRASS TO: NICKEL-PLATED BRASS	NO	USE AS IS	
MPMI0232	N/A	N/A	CORD LOCKS - LARGE SIZE	CHANGE PART FINISHING FROM: BRASS TO: NICKEL-PLATED BRASS	NO	USE AS IS	
ADDITIONAL INFORMATION	<b>USE NEW FINISH CORD LOCK (NICKEL PLATED BRASS) IMMEDIATELY ON ALL TDBU ROMAN SHADES.          DEplete INVENTORY OF CURRENT CORD LOCKS (BRASS ONLY) ON ALL OTHER CORDED ROMAN SHADES ROMAN SHADES.</b>						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	7/7/2020			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	7/7/2020			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	7/9/2020			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	7/7/2020			
IT (MX)	<input type="checkbox"/>						
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						

**ACTIONS REQUIRED**

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**



