

ENGINEERING CHANGE ORDER

REQUEST DATE	6/19/2024		REQUEST	STED BY L. HUNT			REQUESTED RELEASE DATE		6/26/20	24	ECO#		ECO-00144			
AFFECTED PRODUCT LINES ZEBRA SHADES (ALL LIFT TYPES)																
REASON FOR CHANGE KE ALUMINUM PARTS FINISH CHANGE																
DESCRIPTION OF CHANGE CHANGE FROM GLOSSY TO MATTE FINISH ON ZEBRA ALUMINUM PARTS (CASSETTE AND V-SHAPED BOTTOM RAIL ONLY)																
COST IMPACT N/A																
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION						CHANGE DESCRIPTION				F	ORM, FIT, OR UNCTION AFFECTED Yes, or No	PAI DISPOS (USE A (REWG (SCR. (OBSOI (RETURN TO	SITION AS IS) ORK) AP) LETE) VENDOR)
MPMI1331	1		ALUM BOTTOM RAIL V-SHAPED, WHITE 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH				1	NO USE AS IS		
MPMI1332	-	- 4	ALUM BOTTOM RAIL V-SHAPED, IVORY 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH				1	NO USE AS IS		
MPMI1333	-		ALUM BOTTOM RAIL V-SHAPED, BLACK 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH					NO USE AS IS		
MPMI1334	-		ALUM BOTTOM RAIL V-SHAPED, SILVER 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH					NO USE AS IS		
MPMI1335	-		ALUM BOTTOM RAIL V-SHAPED, BRONZE 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH				NO			
MPMI1352	-		ALUM ROLLER COVER ZEBRA STD, WHITE 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH NO USE AS							
MPMI1353	-		ALUM ROLLER COVER ZEBRA STD, IVORY 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH					NO USE AS IS		
MPMI1354	-		ALUM ROLLER COVER ZEBRA STD, BLACK 130 IN L						CHANGE FROM GLOSSY TO MATTE FINISH					NO USE AS IS		
MPMI1355	-		ALUM ROLLER COVER ZEBRA STD, SILVER 130 IN L					CHANGE FROM GLOSSY TO MATTE FINISH					NO USE AS IS NO USE AS IS			
MPMI1356	-							CHANGE FROM GLOSSY TO MATTE FINISH NO USE AS					72 12			
ADDITIONAL STARTING PO: TBD INFORMATION																
				AFFE	CTED DOCUM	ENTS / I	PROCESSES (НЕСК А	LL THA	AT APPLY)						
BOM / CONFIG	PRODUC PART SE	. I IX	QC CHECKLIST		PART DRAWING	\boxtimes	ASSEMBL' DRAWING	,	7	INSTR SHEET		PROCESS VISUAL AIDS	\boxtimes	WOF		\boxtimes
ECO APPROVALS ROUTING																
APPRO		APPROVAL REQUIRED				APPROVAL	APPROVAL STATUS		APPROVED ON		NOTES					
PHASE II MANAGEMENT (US - DL)			\boxtimes	T. DAVIDSON		APPRO	APPROVED		06/19/2024							
PHASE II PROD DEV (US - NY)			\boxtimes	L. HUNT			APPRO	APPROVED		06/20/2024						
MANAGEMENT (MX)				L. MONTEJO			APPRO	APPROVED		06/20/2024						
QC / ENG (MX)			\boxtimes	H. AMEZQUITA			APPRO	/ED	06/19/2024							

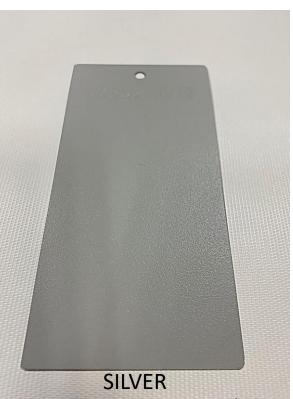
IT (MX)		\boxtimes	E. CASTELLANOS	APPROVED	06/20/2024					
PRODUCTION (MX)										
MATERIALS (MX)										
ACTIONS REQUIRED										
BOM / CONFIG		WILL BE MOD	OIFIED BY IT (MX)							
PRODUCT / PART SPEC	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
QC CHECKLIST	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
PART DRAWING	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)								
INSTR SHEET		WILL BE MODIFIED PHASE II (USA)								
PROCESS VISUAL AIDS	ROCESS VISUAL AIDS WILL BE MODIFIED QC / ENG (MX)									
WORK INSTRUCTIONS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								











SILVER **GLOSSY (CURRENT)** MATTE (NEW)

WHITE **GLOSSY (CURRENT)** MATTE (NEW)





