



Hemtick

# ENGINEERING CHANGE ORDER

REQUEST DATE	6/19/2024	REQUESTED BY	L. HUNT	REQUESTED RELEASE DATE	6/26/2024	ECO #	<b>ECO-00144</b>								
AFFECTED PRODUCT LINES	ZEBRA SHADES (ALL LIFT TYPES)														
REASON FOR CHANGE	KE ALUMINUM PARTS FINISH CHANGE														
DESCRIPTION OF CHANGE	CHANGE FROM GLOSSY TO MATTE FINISH ON ZEBRA ALUMINUM PARTS (CASSETTE AND V-SHAPED BOTTOM RAIL ONLY)														
COST IMPACT	N/A														
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)									
MPMI1331	-	-	ALUM BOTTOM RAIL V-SHAPED, WHITE 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1332	-	-	ALUM BOTTOM RAIL V-SHAPED, IVORY 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1333	-	-	ALUM BOTTOM RAIL V-SHAPED, BLACK 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1334	-	-	ALUM BOTTOM RAIL V-SHAPED, SILVER 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1335	-	-	ALUM BOTTOM RAIL V-SHAPED, BRONZE 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1352	-	-	ALUM ROLLER COVER ZEBRA STD, WHITE 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1353	-	-	ALUM ROLLER COVER ZEBRA STD, IVORY 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1354	-	-	ALUM ROLLER COVER ZEBRA STD, BLACK 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1355	-	-	ALUM ROLLER COVER ZEBRA STD, SILVER 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
MPMI1356	-	-	ALUM ROLLER COVER ZEBRA STD, BRONZE 130 IN L	CHANGE FROM GLOSSY TO MATTE FINISH	NO	USE AS IS									
ADDITIONAL INFORMATION	STARTING PO: TBD														
<b>AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)</b>															
BOM / CONFIG	<input type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input checked="" type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
<b>ECO APPROVALS ROUTING</b>															
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES										
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	06/19/2024											
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	06/20/2024											
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	06/20/2024											
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	06/19/2024											

IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	06/20/2024	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

**ACTIONS REQUIRED**

BOM / CONFIG	<input type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**





BRONZE



SILVER



SILVER

GLOSSY (CURRENT)

MATTE (NEW)



WHITE

GLOSSY (CURRENT)

MATTE (NEW)



IVORY

GLOSSY (CURRENT)

MATTE (NEW)

BLACK

GLOSSY (CURRENT)

MATTE (NEW)





BRONZE

GLOSSY (CURRENT)

MATTE (NEW)

