

ENGINEERING CHANGE ORDER

REQUEST DATE	5/13/2024		REQUEST	TED BY H. AMEZQUITA			REQUESTED RELEASE DATE		5/17/2024		ECO i	# E	ECO-00133			
AFFECTED PRODUCT LINES CHAIN OPERATED PRODUCTS																
REASON FOR CHANGE NEW TENSION DEVICE FOR CHAIN-OPERATED PRODUCTS																
DESCRIPTION OF CHANGE RELEASE NEW PART NUMBERS FOR COULISSE TENSION DEVICE																
COST IMPACT N/A																
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION						CHANGE DESCRIPTION					FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
			NEW PART NUMBER RELEASE								-					
MPMI1588	-	-	TENSIONER, SAFETY CHAIN CSD23-TR, CLEAR						COMPONENT: SAME AS PART NUMBER COLOR: N/A STOCK CLASS: ROLLER PARTS					NO N/A		A
MPMI1589	-	-	BRACKET, SAFET	ACKET, SAFETY WALL CSD24-TR, CLEAR					PU: EA RU: EA RF: 1 CRITICAL: YES CO: TBD						1.7.1	
ADDITIONAL INFORMATION																
	AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)															
BOM / CONFIG	PRODU PART SI				ASSEMBLY DRAWING			ISTR HEET	\boxtimes	PROCESS VISUAL AIDS	\boxtimes	WOF INSTRUC		\boxtimes		
	ECO APPROVALS ROUTING															
APPROVER			APPROVAL REQUIRED	APPROVER NAME			APPROVAL ST	ATUS	APPROVED ON			NOTES				
PHASE II MANAGEMENT (US - DL)				T. DAVIDSON			APPROVED		05/13/2024							
PHASE II PROD DEV (US - NY)				L. HUNT			APPROVE		05/13/2024							
MANAGEMENT (MX)				L. MONTEJO						05/15/2024						
QC / ENG (MX)				H. AMEZQUITA				APPROVED		05/13/2024						
IT (MX)			E. CASTELLANOS			APPROVE)	05/16/2024								

PRODUCTION (MX)										
MATERIALS (MX)										
ACTIONS REQUIRED										
BOM / CONFIG	\boxtimes	WILL BE MODIFIED BY IT (MX)								
PRODUCT / PART SPEC	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
QC CHECKLIST	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
PART DRAWING		WILL BE MODIFIED QC / ENG (MX)								
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)								
INSTR SHEET	\boxtimes	WILL BE MODIFIED PHASE II (USA)								
PROCESS VISUAL AIDS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								
WORK INSTRUCTIONS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)								

PICTURES, DRAWINGS, ETC.

Installation instruction for safety device

Instrucciones de instalación para dispositivo de seguridad























