



Hemtick

ENGINEERING CHANGE ORDER

| REQUEST DATE | 5/13/2024 | REQUESTED BY | H. AMEZQUITA | REQUESTED RELEASE DATE | 5/17/2024 | ECO # | ECO-00132 |
|---|--|---------------------|-------------------------------------|---|---|---|-------------------------------------|
| AFFECTED PRODUCT LINES | CORDLESS CUSTOM ROMAN SHADES | | | | | | |
| REASON FOR CHANGE | SEPARATE PART NUMBER FOR CORDLESS ROMAN SHADE HANDLE AND INSTALLATION KITS CHANGE | | | | | | |
| DESCRIPTION OF CHANGE | REMOVE CORDLESS BOTTOM RAIL HANDLE FROM ROMAN SHADE INSTALLATION KITS. INCLUDE TWO HANDLES PER EACH CORDLESS SHADE AND SEND HANDLES INSTALLED (ALL WIDTHS). | | | | | | |
| COST IMPACT | N/A | | | | | | |
| DOCUMENT / PART NUMBER | OLD REV | NEW REV | DOCUMENT / PART DESCRIPTION | CHANGE DESCRIPTION | FORM, FIT, OR FUNCTION AFFECTED Yes, or No | PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER) | |
| MPMI1587 | - | - | HANDLE, CDLS BR CRS, CLEAR | NEW PART NUMBER RELEASE COMPONENT: SAME AS PART NUMBER COLOR: N/A STOCK CLASS: ROMAN PARTS PU: EA RU: EA RF: 1 CRITICAL: YES CO: CHINA | NO | N/A | |
| MPMI1209 | - | - | BRACKET SET CF6 - 2 BRACKETS | REMOVE HANDLES FROM INSTALLATION KITS AND MARK INDIVIDUAL BOXES AS SHOWN (PAGE 2) | NO | USE AS IS | |
| MPMI1210 | - | - | BRACKET SET CF6 - 3 BRACKETS | | | | |
| MPMI1211 | - | - | BRACKET SET CF6 - 4 BRACKETS | | | | |
| ADDITIONAL INFORMATION | STARTING PO: 1941040 | | | | | | |
| AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY) | | | | | | | |
| BOM / CONFIG | <input checked="" type="checkbox"/> | PRODUCT / PART SPEC | <input checked="" type="checkbox"/> | QC CHECKLIST | <input checked="" type="checkbox"/> | PART DRAWING | <input type="checkbox"/> |
| | | | | ASSEMBLY DRAWING | <input type="checkbox"/> | INSTR SHEET | <input checked="" type="checkbox"/> |
| | | | | PROCESS VISUAL AIDS | <input checked="" type="checkbox"/> | WORK INSTRUCTIONS | <input checked="" type="checkbox"/> |
| ECO APPROVALS ROUTING | | | | | | | |
| APPROVER | APPROVAL REQUIRED | APPROVER NAME | APPROVAL STATUS | APPROVED ON | NOTES | | |
| PHASE II MANAGEMENT (US - DL) | <input checked="" type="checkbox"/> | T. DAVIDSON | APPROVED | 05/13/2024 | | | |
| PHASE II PROD DEV (US - NY) | <input checked="" type="checkbox"/> | L. HUNT | APPROVED | 05/14/2024 | | | |
| MANAGEMENT (MX) | <input checked="" type="checkbox"/> | L. MONTEJO | APPROVED | 05/15/2024 | | | |

| | | | | | |
|-----------------|-------------------------------------|----------------|----------|------------|--|
| QC / ENG (MX) | <input checked="" type="checkbox"/> | H. AMEZQUITA | APPROVED | 05/13/2024 | |
| IT (MX) | <input checked="" type="checkbox"/> | E. CASTELLANOS | APPROVED | 05/13/2024 | |
| PRODUCTION (MX) | <input type="checkbox"/> | | | | |
| MATERIALS (MX) | <input type="checkbox"/> | | | | |

ACTIONS REQUIRED

| | | |
|---------------------|-------------------------------------|---------------------------------|
| BOM / CONFIG | <input checked="" type="checkbox"/> | WILL BE MODIFIED BY IT (MX) |
| PRODUCT / PART SPEC | <input checked="" type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |
| QC CHECKLIST | <input checked="" type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |
| PART DRAWING | <input type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |
| ASSEMBLY DRAWING | <input type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |
| INSTR SHEET | <input checked="" type="checkbox"/> | WILL BE MODIFIED PHASE II (USA) |
| PROCESS VISUAL AIDS | <input checked="" type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |
| WORK INSTRUCTIONS | <input checked="" type="checkbox"/> | WILL BE MODIFIED QC / ENG (MX) |

PICTURES, DRAWINGS, ETC.

