



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	4/29/2024	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	4/30/2024	ECO #	ECO-00130
AFFECTED PRODUCT LINES	NO-DRILL MOUNTED PRODUCTS						
REASON FOR CHANGE	NO-DRILL MOUNTING SYSTEM						
DESCRIPTION OF CHANGE	RELEASE NEW PART NUMBERS FOR "NO-DRILL" MOUNTING OPTION						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED Yes, or No	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)	
MPMI1547	-	-	RAIL, ALUM ND 33MM (1042578) 16FT, WHITE	NEW PART NUMBER RELEASE COMPONENT: (SAME AS PART NUMBER) COLOR: N/A STOCK CLASS: ROLLER PARTS PU: EA RU: FT RF: 16 CRITICAL: YES CO: CHINA	NO	N/A	
MPMI1548	-	-	RAIL, ALUM ND 33MM (1042577) 16FT, VANILLA				
MPMI1549	-	-	RAIL, ALUM ND 33MM (1042576) 16FT, GRAY				
MPMI1550	-	-	RAIL, ALUM ND 33MM (1042575) 16FT, BRONZE				
MPMI1551	-	-	RAIL, ALUM ND 33MM (1042574) 16FT, BLACK				
MPMI1552	-	-	RAIL, ALUM ND 55MM (1043185) 16FT, WHITE				
MPMI1553	-	-	RAIL, ALUM ND 55MM (1043184) 16FT, VANILLA				
MPMI1554	-	-	RAIL, ALUM ND 55MM (1043183) 16FT, GRAY				
MPMI1555	-	-	RAIL, ALUM ND 55MM (1043182) 16FT, BRONZE				
MPMI1556	-	-	RAIL, ALUM ND 55MM (1043181) 16FT, BLACK				
MPMI1557	-	-	TENSIONER, ND RECESS FIX 33MM (24.8111), WHITE				
MPMI1558	-	-	TENSIONER, ND RECESS FIX 55MM (24.8114), WHITE				
MPMI1559	-	-	ADJUSTER, ND RECESS FIX 33MM (24.8112), WHITE				
MPMI1560	-	-	ADJUSTER, ND RECESS FIX 55MM (24.8115), WHITE				
MPMI1561	-	-	LEVER, ND RECESS FIX (24.8109), WHITE				
MPMI1562	-	-	BASE, ND RECESS FIX (24.8110), WHITE				
MPMI1563	-	-	TENSIONER, ND RECESS FIX 33MM (24.8111), VANILLA				
MPMI1564	-	-	TENSIONER, ND RECESS FIX 55MM (24.8114), VANILLA				
MPMI1565	-	-	ADJUSTER, ND RECESS FIX 33MM (24.8112), VANILLA				
MPMI1566	-	-	ADJUSTER, ND RECESS FIX 55MM (24.8115), VANILLA				
MPMI1567	-	-	LEVER, ND RECESS FIX (24.8109), VANILLA				
MPMI1568	-	-	BASE, ND RECESS FIX (24.8110), VANILLA				
MPMI1569	-	-	TENSIONER, ND RECESS FIX 33MM (24.8111), GRAY				
MPMI1570	-	-	TENSIONER, ND RECESS FIX 55MM (24.8114), GRAY				

MPMI1571	-	-	ADJUSTER, ND RECESS FIX 33MM (24.8112), GRAY			
MPMI1572	-	-	ADJUSTER, ND RECESS FIX 55MM (24.8115), GRAY			
MPMI1573	-	-	LEVER, ND RECESS FIX (24.8109), GRAY			
MPMI1574	-	-	BASE, ND RECESS FIX (24.8110), GRAY			
MPMI1575	-	-	TENSIONER, ND RECESS FIX 33MM (24.8111), BRONZE			
MPMI1576	-	-	TENSIONER, ND RECESS FIX 55MM (24.8114), BRONZE			
MPMI1577	-	-	ADJUSTER, ND RECESS FIX 33MM (24.8112), BRONZE			
MPMI1578	-	-	ADJUSTER, ND RECESS FIX 55MM (24.8115), BRONZE			
MPMI1579	-	-	LEVER, ND RECESS FIX (24.8109), BRONZE			
MPMI1580	-	-	BASE, ND RECESS FIX (24.8110), BRONZE			
MPMI1581	-	-	TENSIONER, ND RECESS FIX 33MM (24.8111), BLACK			
MPMI1582	-	-	TENSIONER, ND RECESS FIX 55MM (24.8114), BLACK			
MPMI1583	-	-	ADJUSTER, ND RECESS FIX 33MM (24.8112), BLACK			
MPMI1584	-	-	ADJUSTER, ND RECESS FIX 55MM (24.8115), BLACK			
MPMI1585	-	-	LEVER, ND RECESS FIX (24.8109), BLACK			
MPMI1586	-	-	BASE, ND RECESS FIX (24.8110), BLACK			

ADDITIONAL INFORMATION

AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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ECO APPROVALS ROUTING

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	04/29/2024	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	05/01/2024	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	05/01/2024	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	04/29/2024	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	05/01/2024	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

ACTIONS REQUIRED

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)

PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

PART	coating color	Rail Size	MOQ ft	MOQ (16ft per pc)	PCS/BOX	LENGTH_FT	outside carton size	N.W. weight / Ctn	G.W. weight / Ctn
1042578	WHITE	33mm	512	32	16	16	130*95*4900mm	25.3	27
1042574	BLACK	33mm	512	32	16	16	130*95*4900mm	25.3	27
1042577	VANILLA	33mm	512	32	16	16	130*95*4900mm	25.3	27
1042575	BRONZE	33mm	512	32	16	16	130*95*4900mm	25.3	27
1042576	GRAY	33mm	512	32	16	16	130*95*4900mm	25.3	27
1043185	WHITE	55mm	256	16	8	16	130x80x4900mm	19.8	21
1043181	BLACK	55mm	256	16	8	16	130x80x4900mm	19.8	21
1043184	VANILLA	55mm	256	16	8	16	130x80x4900mm	19.8	21
1043182	BRONZE	55mm	256	16	8	16	130x80x4900mm	19.8	21
1043183	GRAY	55mm	256	16	8	16	130x80x4900mm	19.8	21

3,840

240

PLASTIC COMPONENTS

Item	ART. CODE NO.	Part name	Assembly type	Colour	Quantity/set	Packing Information	Carton Dimensions/mm	Carton Weight/kg
1	24.8111	RECESS FIX TENSIONER 33MM	Size 30 mm- R9622 001 220	BLACK	2,000	300sets/carton	440*380*180	12
				BRONZE	2,000	300sets/carton	440*380*180	12
				GRAY	2,000	300sets/carton	440*380*180	12
				VANILLA	2,000	300sets/carton	440*380*180	12
				WHITE	2,000	300sets/carton	440*380*180	12
2	24.8112	RECESS FIX ADJUSTER 33MM	Size 30 mm- R9622 001 224	BLACK	2,000	650sets/carton	440*380*180	15.5
				BRONZE	2,000	650sets/carton	440*380*180	15.5
				GRAY	2,000	650sets/carton	440*380*180	15.5
				VANILLA	2,000	650sets/carton	440*380*180	15.5
				WHITE	2,000	650sets/carton	440*380*180	15.5
3	24.8114	RECESS FIX TENSIONER 55MM	Size 50 mm- R9622 001 222	BLACK	2,000	200sets/carton	350*250*250	10
				BRONZE	2,000	200sets/carton	350*250*250	10
				GRAY	2,000	200sets/carton	350*250*250	10
				VANILLA	2,000	200sets/carton	350*250*250	10
				WHITE	2,000	200sets/carton	350*250*250	10
4	24.8115	RECESS FIX ADJUSTER 55MM	Size 50 mm- R9622 001 225	BLACK	2,000	600sets/carton	440*380*220	18
				BRONZE	2,000	600sets/carton	440*380*220	18
				GRAY	2,000	600sets/carton	440*380*220	18
				VANILLA	2,000	600sets/carton	440*380*220	18
				WHITE	2,000	600sets/carton	440*380*220	18
5	24.8109	RECESS FIX LEVER	R9622_001_2522	BLACK	2,000	2000pcs/carton	440*380*220	10
				BRONZE	2,000	2000pcs/carton	440*380*220	10
				GRAY	2,000	2000pcs/carton	440*380*220	10
				VANILLA	2,000	2000pcs/carton	440*380*220	10
				WHITE	2,000	2000pcs/carton	440*380*220	10
6	24.8110	RECESS FIX LEVER BASE	R9622_001_2523	BLACK	2,000	2000pcs/carton	440*380*220	11
				BRONZE	2,000	2000pcs/carton	440*380*220	11
				GRAY	2,000	2000pcs/carton	440*380*220	11
				VANILLA	2,000	2000pcs/carton	440*380*220	11
				WHITE	2,000	2000pcs/carton	440*380*220	11

Total : 60,000