



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	4/5/2024	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	4/12/2024	ECO #	<b>ECO-00127</b>
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AFFECTED PRODUCT LINES	FOLD-OVER PANELS (SOFT)
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REASON FOR CHANGE	NEW PRODUCT INTRODUCTION
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DESCRIPTION OF CHANGE	INTRODUCTION OF 8" FOLD-OVER PANELS
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COST IMPACT	N/A
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DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>
N/A	-	-	8" FOLD-OVER PANEL	<ul style="list-style-type: none"> <li>8" FOLD-OVER HEADER</li> <li>PANELS AT 170% FULLNESS</li> <li>FABRIC COVERED SEWN ON BUTTONS ONLY</li> <li>REVERSIBLE (NO PRINTS) FABRICS ONLY</li> <li>ALWAYS UNLINED</li> </ul> SEE PAGES 2 – 5 FOR DETAILS	NO	N/A
MPMI1546	-	-	BUTTON, SET FCA24 9/16", ALUM	<b>NEW PART NUMBER RELEASE</b> STOCK CLASS: SOFT PARTS PU: ST RU: ST ROWLEY PART NUMBER: FCA24	NO	N/A

ADDITIONAL INFORMATION	
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**AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)**

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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**ECO APPROVALS ROUTING**

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	04/08/2024	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	04/05/2024	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	04/19/2024	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	04/05/2024	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	04/05/2024	
PRODUCTION (MX)	<input type="checkbox"/>				

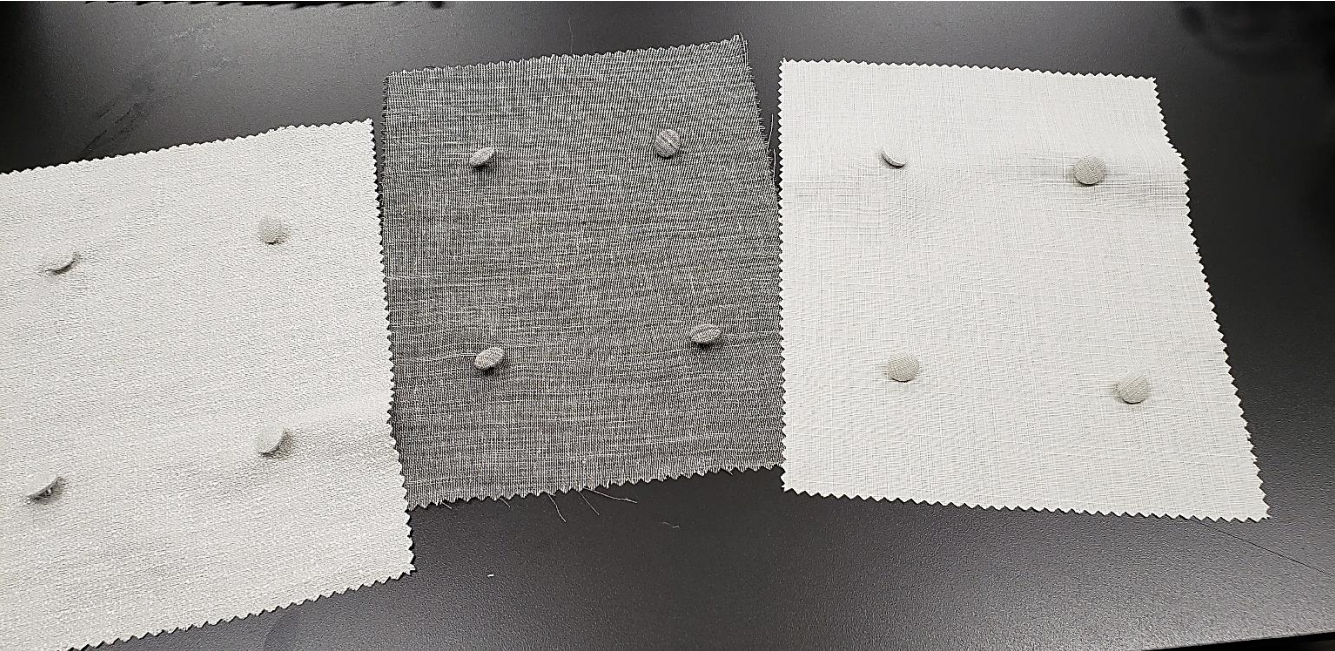
MATERIALS (MX)	<input type="checkbox"/>				
<b>ACTIONS REQUIRED</b>					
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			

**PICTURES, DRAWINGS, ETC.**

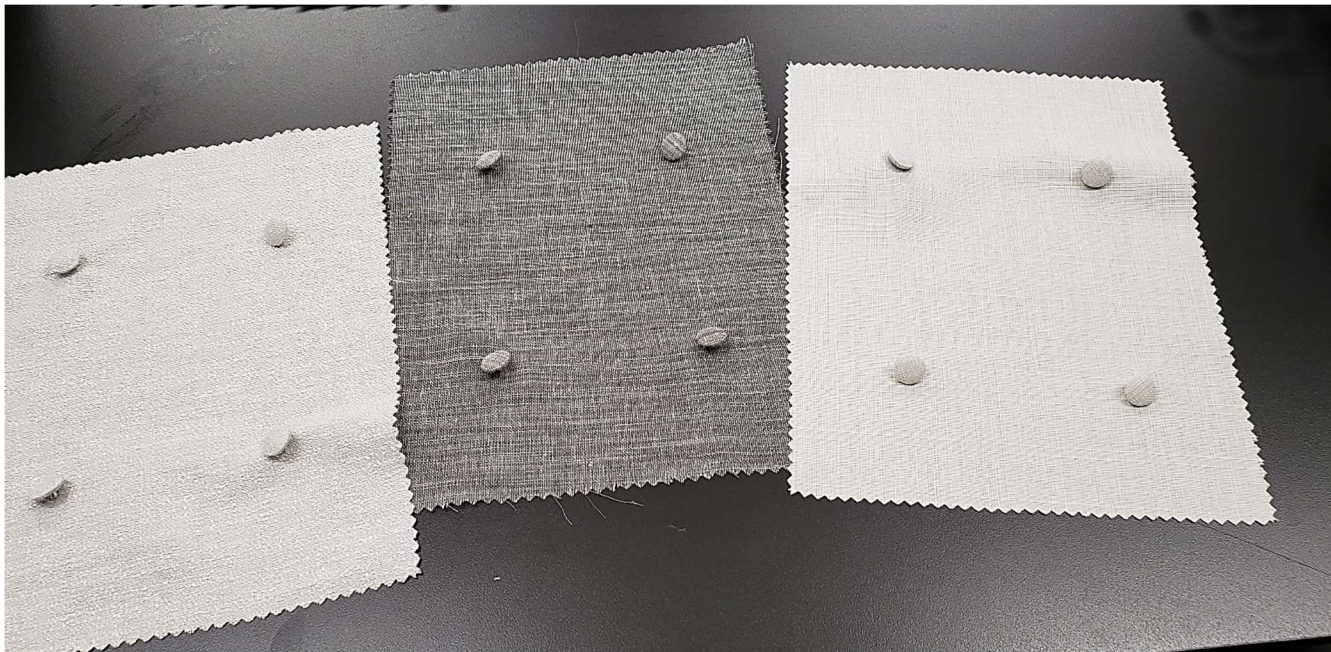
FOLDOVER PANELS		PRE-SET WIDTHS AVAILABLE	
		1 width	2 widths
TOTAL WIDTH TO COVER:		50"W	100"W
# of folds per panel		4	9
20"- 28.5"W	Use this # of Panels	1	--
29"- 57"W		2	1
50"- 61"W		2	1
61.5"- 120"W		--	2

- INFO
- Panels constructed at 170% fullness
  - The foldover side hems will show rear side stitching, as part of the charm!
  - Side returns are 2.5"W
  - Each fold section is 4"W front view, spaced 2.5" apart
- **FOLDOVER PANELS** - Panel with 8" folder over to face creating a fixed 8" valance:
    - **Available in two widths only:**
      - SINGLE 1 width of cloth 50"W flat fabric = 28.5"W on rod with 4 pleats / 5 buttons**
      - DOUBLE 2 widths of cloth 100"W flat fabric = 61"W on the rod with 9 pleats / 10 buttons**
    - Pre-tacked down to 170% fullness
    - Offered in reversible fabrics only (no prints): Ashton, Batiste, Bergamo, Bridgewater, Burma, Calming, Copley Stripe, Fenwick, Fresh, Leno, Lexi, Raw Silk Crepe, Rio, Rio Flax, Serenity Sheer, Sherlock, Solange, Solstice, Tulum, Valtec, Vista, Wilmington
    - The 8" foldover valance effect is part of the panels' construction. The valance portion will show the rear side stitching of the valances' side hem. This is a feature of this casual coastal/rustic retreat sewing effect. It is unavoidable and not a defect and will not be accepted as a claim.

FABRIC COVERED SEWN ON BUTTONS



# FABRIC COVERED SEWN ON BUTTONS



# FOLD-OVER PANELS

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  - SINGLE: 1 width of cloth 50"W flat fabric = 28.5"W on rod with 4 pleats / 5 buttons
  - DOUBLE: 2 widths of cloth 100"W flat fabric = 61"W on the rod with 9 pleats / 10 buttons
- Pre-tacked down to 170% fullness
- Unlined only
- Offered in reversible fabrics only (no prints):
  - Ashton
  - Batiste
  - Bergamo
  - Bridgewater
  - Burma
  - Calming
  - Copley Stripe
  - Fenwick
  - Fresh
  - Leno
  - Lexi
  - Raw Silk Crepe
  - Rio
  - Rio Flax
  - Serenity Sheer
  - Sherlock
  - Solange
  - Solstice
  - Tulum
  - Valtec
  - Vista
  - Wilmington
- NOTE: SEE CLOSE UP PIC OF VALANCE SIDE HEM  
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valance  
side hem

fold-over drapery panels: serenity sheer, grey