



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	3/20/2024	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	3/27/2024	ECO #	<b>ECO-00126</b>
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AFFECTED PRODUCT LINES	ZEBRA SHADES (EXCEPT CORDLESS)
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REASON FOR CHANGE	IMPROVE ASSEMBLY METHOD, REDUCE OPERATION CYCLE TIME
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DESCRIPTION OF CHANGE	INTRODUCE CLEAR TAPE WITH ADHESIVE AND DISCONTINUE USE OF PACKAGING STRAP + DOUBLE SIDED TAPE (PACKAGING STRAPS PART NUMBERS TO BE MADE OBSOLETE AT A LATER DATE TBD).
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COST IMPACT	N/A
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DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>
MPMI1544	-	-	SLAT, ADHESIVE 1/4" W 0.3MM 100MT, CLEAR	NEW PART NUMBER RELEASE  STOCK CLASS: ROLLER PARTS PU: RL (ROLL) RU: FT (FEET)	NO	-
MPMI1545	-	-	SLAT, ADHESIVE 3/8" W 0.3MM 100MT, CLEAR	NEW PART NUMBER RELEASE  STOCK CLASS: ROLLER PARTS PU: RL (ROLL) RU: FT (FEET)	NO	-

ADDITIONAL INFORMATION	
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**AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)**

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input checked="" type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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**ECO APPROVALS ROUTING**

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	03/20/2024	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	03/25/2024	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	03/20/2024	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	03/20/2024	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	03/25/2024	
PRODUCTION (MX)	<input type="checkbox"/>				

MATERIALS (MX)	<input type="checkbox"/>				
<b>ACTIONS REQUIRED</b>					
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	<input checked="" type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)			

**PICTURES, DRAWINGS, ETC.**

## FOSHAN LANIS ORNAMENTS FACTORY

Date : March 6,2024

No.	Item	Photo	Color	Ex-Work Unit price /US\$ M	With JP 10% comm	Meter per roll (M)	M'OQ (Rolls)
A	Foshan Lanis ( China ) _01-18-2024 <u>6mm width / 0.3mm thickness</u> of Adhesive tapes      Material : PVC		Clear	\$0.023	\$0.026	100	50
B	Foshan Lanis ( China ) _01-18-2024 <u>9mm width / 0.3mm thickness</u> of Adhesive tapes      Material : PVC		Clear	\$0.029	\$0.032	100	50
C	Foshan Lanis ( China ) _03-06-2024 <u>6mm width / 0.3mm thickness</u> of Adhesive tapes      Material : PVC		Blue color	\$0.033	\$0.037	100	3,000
D	Foshan Lanis ( China ) _03-06-2024 <u>9mm width / 0.3mm thickness</u> of Adhesive tapes      Material : PVC		Blue color	\$0.039	\$0.043	100	3,000

Comparison		
( B : A )	( C : A )	C : B )
26.09%	43.48%	13.79%
( D : A )	( D : B )	( D : C )
69.57%	34.48%	18.18%