



Hemtack

# ENGINEERING CHANGE ORDER

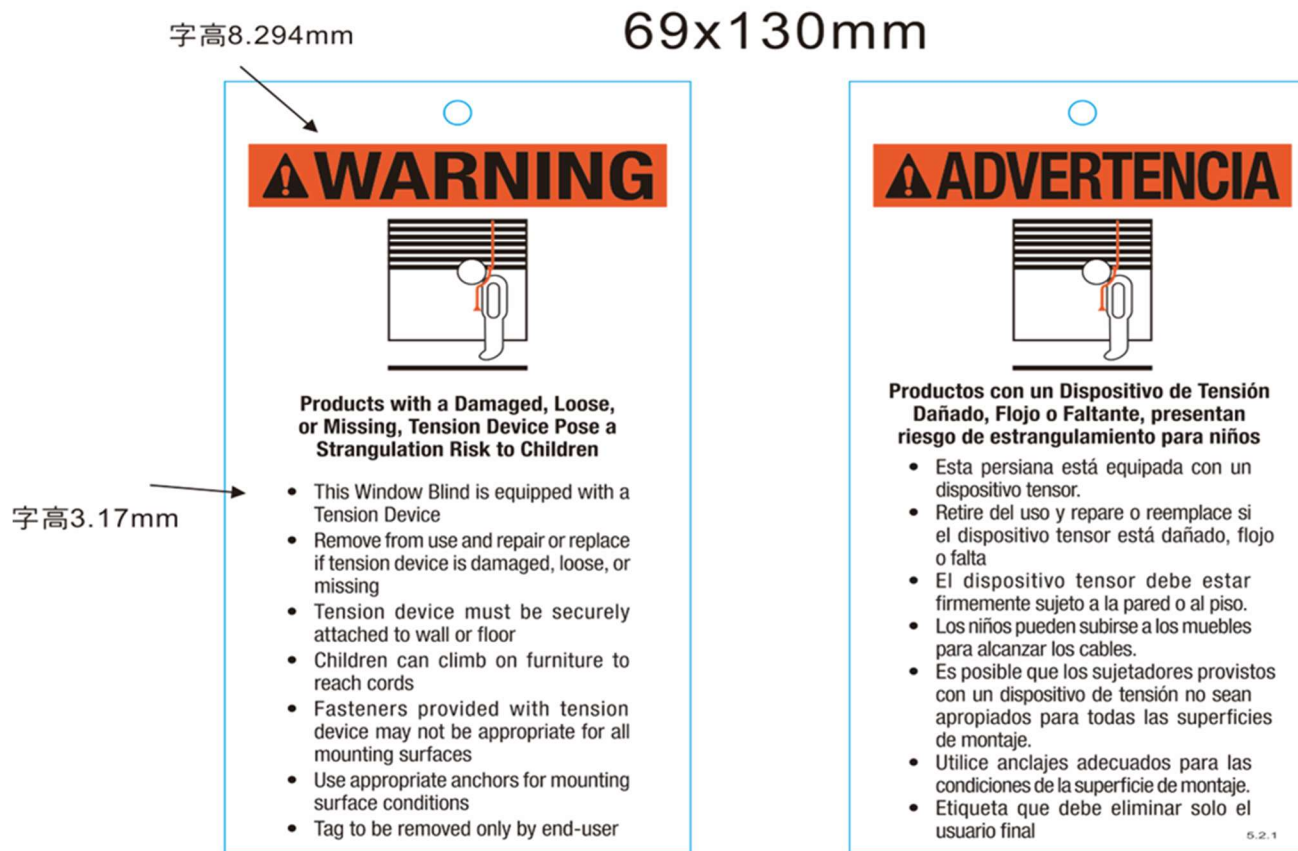
REQUEST DATE	2/1/2024	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	2/15/2024	ECO #	<b>ECO-00121</b>
AFFECTED PRODUCT LINES	ALL CHAIN OPERATED PRODUCTS – USA ORDERS ONLY						
REASON FOR CHANGE	UPDATE WARNING MARKINGS TO MEET ANSI2022 STANDARDS (5.2.1 AND 5.1.1)						
DESCRIPTION OF CHANGE	UPDATE WARNING LABEL AND WARNING TAG FORMAT AND ARTWORK TO MEET NEW ANSI2022 REQUIREMENTS.						
COST IMPACT	MEET0129 CURRENT COST: \$ 0.0540 USD, NEW COST: \$0.0898 USD, MEET0128 CURRENT COST: \$ 0.0440 USD, NEW COST: \$0.0612 USD, MEET0127 CURRENT COST: \$ 0.0440 USD						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MEET0129	-	-	WARNING RAIL LABEL 5.1.1	<b>CHANGE DESCRIPTION TO:</b> LABEL, WARNING ANSI2022 5.1.1, 154 X 25.4 MM  CHANGE FORMAT AND ARTWORK (SEE PAGE 3 AND 4)	NO	SCRAP INVENTORY AFTER ANSI2022 CONVERSION DATE	
MEET0128	-	-	WARNING HANG TAG 5.2.2	<b>CHANGE DESCRIPTION TO:</b> TAG, WARNING ANSI2022 5.2.1, 69 X 130 MM  CHANGE FORMAT AND ARTWORK (SEE PAGE 3, 5 AND 6)	NO	SCRAP INVENTORY AFTER ANSI2022 CONVERSION DATE	
MEET0127	-	-	WARNING HANG TAG 5.2.1	<b>OBSOLETE PART NUMBER</b>	NO	SCRAP INVENTORY AFTER ANSI2022 CONVERSION DATE	
ADDITIONAL INFORMATION	STARTING PO# 1939175						
<b>AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)</b>							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input type="checkbox"/>
<b>ECO APPROVALS ROUTING</b>							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	02/01/2024			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	02/05/2024			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	02/08/2024			

QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	02/01/2024	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	02/07/2024	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**





**WARNING**



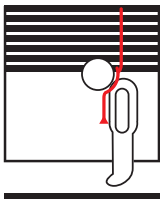
**ADVERTENCIA**



**Window Blind Cord Strangulation Risk** A damaged, loose, or missing tension device poses a strangulation risk to children. Remove from use and repair or replace if tension device is damaged, loose, or missing

**Riesgo de Estrangulamiento con Cordón de la Persiana** Un dispositivo de tensión dañado, suelto o ausente presenta riesgo de estrangulamiento para niños. Retire y repare o reemplace si el dispositivo tensor está dañado, flojo o ausente

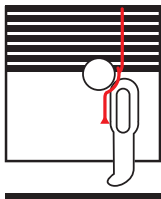
# **WARNING**



## **Products with a Damaged, Loose, or Missing, Tension Device Pose a Strangulation Risk to Children**

- This Window Blind is equipped with a Tension Device
- Remove from use and repair or replace if tension device is damaged, loose, or missing
- Tension device must be securely attached to wall or floor
- Children can climb on furniture to reach cords
- Fasteners provided with tension device may not be appropriate for all mounting surfaces
- Use appropriate anchors for mounting surface conditions
- Tag to be removed only by end-user

# ADVERTENCIA



## **Productos con un Dispositivo de Tensión Dañado, Flojo o Faltante, presentan riesgo de estrangulamiento para niños**

- Esta persiana está equipada con un dispositivo tensor.
- Retire del uso y repare o reemplace si el dispositivo tensor está dañado, flojo o falta
- El dispositivo tensor debe estar firmemente sujeto a la pared o al piso.
- Los niños pueden subirse a los muebles para alcanzar los cables.
- Es posible que los sujetadores provistos con un dispositivo de tensión no sean apropiados para todas las superficies de montaje.
- Utilice anclajes adecuados para las condiciones de la superficie de montaje.
- Etiqueta que debe eliminar solo el usuario final