

ENGINEERING CHANGE ORDER

REQUEST DATE	1/22/	024 REQUES		TED BY L. HUNT		REQUESTED RELEASE DAT		1/26/2024		E	ECO # ECO-00		119			
AFFECTED PRODUCT LINES SOFT WAVE AND PLEATED PANELS WITH MEMORY STITCH																
REASON FOR CHANGE IMPROVE SOFT WAVE AND PLEATED PANELS APPEARANCE (WHEN MEMORY STITCH IS REQUIRED)																
DESCRIPTION OF C	HANGE	INTROD	DDUCE USE OF SAFETY LADDER FOR MEMORY STITCH DUE TO ITS BUILT-IN MARKINGS													
COST IMPACT N/A																
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCHMENT/ DART DESCRIPTION CHANGE DESCRIPTION I ONCHON								DISPOSI (USE AS (REWOR (SCRAF (OBSOLE (RETURN TO V	PART DISPOSITION (USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)				
N/A	-	-	SOFT WAVE AND PLEATED PANELS MEMORY STITCH APPLICATION METHOD					REPLACE POLYESTER CORD (MPMI0023) WITH SAFETY LADDER CORD (MPMI0867) AND USE ITS BUILT-IN MARKINGS FOR CONSISTENT AND EQUIDISTANT STITCHING						NO N/		
ADDITIONAL INFORMATION																
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)																
BOM /	Y I I X I I X			PART A			SSEMBLY		INSTR			IVI		WORK	I I X I	
CONFIG	PART SF	PEC	CHECKLIS.		DRAWING			AWING		SHEET		VISUAL A	IDS	INST	RUCTIONS	
			T		ECC	O APPR	ROVA	LS ROU	TING							
APPROVER			APPROVAL REQUIRED	APPROVER NAME		APPR	APPROVAL STATUS		APPROVED ON		NOTES					
PHASE II MANAGEMENT (US - DL)			\boxtimes	T. DAVIDSON		APPROVED		01/22/2024								
PHASE II PROD DEV (US - NY)			\boxtimes	L. HUNT		APPROVED		01/22/2024								
MANAGEMENT (MX)			\boxtimes	L. MONTEJO		APPROVED		01/22/2024								
QC / ENG (MX)			\boxtimes	H. AMEZQUITA		APPROVED		01/22/2024								
IT (MX)			\boxtimes	E. CASTELLANOS		APPROVED		01/22/2024								
PRODUCTION (MX)																
MATERIALS (MX)																

ACTIONS REQUIRED					
BOM / CONFIG	\boxtimes	WILL BE MODIFIED BY IT (MX)			
PRODUCT / PART SPEC	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
QC CHECKLIST		WILL BE MODIFIED QC / ENG (MX)			
PART DRAWING		WILL BE MODIFIED QC / ENG (MX)			
ASSEMBLY DRAWING		WILL BE MODIFIED QC / ENG (MX)			
INSTR SHEET	\boxtimes	WILL BE MODIFIED PHASE II (USA)			
PROCESS VISUAL AIDS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			
WORK INSTRUCTIONS	\boxtimes	WILL BE MODIFIED QC / ENG (MX)			

PICTURES, DRAWINGS, ETC.



























