



Hemtack

ENGINEERING CHANGE ORDER

REQUEST DATE	11/1/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	11/3/2023	ECO #	ECO-00115
AFFECTED PRODUCT LINES	SOLAR SHADES						
REASON FOR CHANGE	ADDITION OF FLAXEN SOLAR MESH MATERIAL						
DESCRIPTION OF CHANGE	RELEASE NEW PART NUMBERS FOR FLAXEN SOLAR MESH MATERIAL 5%						
COST IMPACT	N/A						
DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>	
MPTE1503	-	-	FLAXEN SOLAR MESH NATURAL FM2431 5%	RELEASE NEW PART NUMBER	NO	N/A	
MPTE1504			FLAXEN SOLAR MESH SAND FM2432 5%	RELEASE NEW PART NUMBER	NO	N/A	
MPTE1505			FLAXEN SOLAR MESH DRIFTWOOD FM2435 5%	RELEASE NEW PART NUMBER	NO	N/A	
MPTE1506			FLAXEN SOLAR MESH GREIGE FM2452 5%	RELEASE NEW PART NUMBER	NO	N/A	
ADDITIONAL INFORMATION	SEE TABLE 1 IN PAGE 2 FOR COLOR COORDINATION TABLE						
AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)							
BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input type="checkbox"/>	PART DRAWING	<input type="checkbox"/>
				ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>
				PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
ECO APPROVALS ROUTING							
APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES		
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	11/02/2023			
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	11/02/2023			
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	11/07/2023			
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	11/02/2023			
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	11/06/2023			
PRODUCTION (MX)	<input type="checkbox"/>						
MATERIALS (MX)	<input type="checkbox"/>						
ACTIONS REQUIRED							
BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)					
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)					

QC CHECKLIST	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

PICTURES, DRAWINGS, ETC.

SOLAR MATERIAL	BEADED CHAIN	EXTERNAL HEM BAR	CASSETTE VALANCE AND END CAPS	PREMIUM CLUTCH (INDOOR / OUTDOOR)
NATURAL	WHITE	WHITE	WHITE	WHITE
SAND	VANILLA	VANILLA	VANILLA	WHITE
DRIFTWOOD	GREY	SILVER	SILVER	WHITE
GREIGE	GREY	SILVER	SILVER	WHITE

Table 1. Color Coordination Table

✓ DRIFTWOOD
✓ F2435

✓ FM2431
NATURAL

✓ greige
✓ FM2452

✓ FM243
SAND