



Hemtack

# ENGINEERING CHANGE ORDER

REQUEST DATE	8/14/2023	REQUESTED BY	H. AMEZQUITA	REQUESTED RELEASE DATE	8/18/2023	ECO #	<b>ECO-00109</b>
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AFFECTED PRODUCT LINES	ALL CHAIN OPERATED PRODUCTS
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REASON FOR CHANGE	CURRENT ROLLEASE TENSION DEVICE IS ASSEMBLED WITH TWO DIFFERENT PARTS (BASE AND COVER)
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DESCRIPTION OF CHANGE	SPLIT CURRENT ROLLEASE TENSION DEVICE PART NUMBER INTO TWO SEPARATE PART NUMBERS TO AVOID CONFUSION AND ALLOW FOR BETTER INVENTORY MANAGEMENT OF THESE PARTS
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COST IMPACT	N/A
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DOCUMENT / PART NUMBER	OLD REV	NEW REV	DOCUMENT/ PART DESCRIPTION	CHANGE DESCRIPTION	FORM, FIT, OR FUNCTION AFFECTED <small>Yes, or No</small>	PART DISPOSITION <small>(USE AS IS) (REWORK) (SCRAP) (OBSOLETE) (RETURN TO VENDOR) (OTHER)</small>
MPMI0302	-	-	RB91-1336-001000 AND RB91-1337-001000 CHAINHOLD COVER AND BASE ASSEMBLY SET (A AND B)	<b>CHANGE DESCRIPTION TO:</b> COVER, CHAINHOLD RB91-1336-001000, CLEAR	NO	N/A
MPMI1540	-	-	BASE, CHAINHOLD RB91-1337-001000, CLEAR	<b>RELEASE NEW PART NUMBER</b>	NO	N/A

ADDITIONAL INFORMATION	
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**AFFECTED DOCUMENTS / PROCESSES (CHECK ALL THAT APPLY)**

BOM / CONFIG	<input checked="" type="checkbox"/>	PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	QC CHECKLIST	<input checked="" type="checkbox"/>	PART DRAWING	<input type="checkbox"/>	ASSEMBLY DRAWING	<input type="checkbox"/>	INSTR SHEET	<input type="checkbox"/>	PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WORK INSTRUCTIONS	<input checked="" type="checkbox"/>
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**ECO APPROVALS ROUTING**

APPROVER	APPROVAL REQUIRED	APPROVER NAME	APPROVAL STATUS	APPROVED ON	NOTES
PHASE II MANAGEMENT (US - DL)	<input checked="" type="checkbox"/>	T. DAVIDSON	APPROVED	08/15/2023	
PHASE II PROD DEV (US - NY)	<input checked="" type="checkbox"/>	L. HUNT	APPROVED	08/15/2023	
MANAGEMENT (MX)	<input checked="" type="checkbox"/>	L. MONTEJO	APPROVED	08/15/2023	
QC / ENG (MX)	<input checked="" type="checkbox"/>	H. AMEZQUITA	APPROVED	08/15/2023	
IT (MX)	<input checked="" type="checkbox"/>	E. CASTELLANOS	APPROVED	08/15/2023	
PRODUCTION (MX)	<input type="checkbox"/>				
MATERIALS (MX)	<input type="checkbox"/>				

**ACTIONS REQUIRED**

BOM / CONFIG	<input checked="" type="checkbox"/>	WILL BE MODIFIED BY IT (MX)
PRODUCT / PART SPEC	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
QC CHECKLIST	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
PART DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
ASSEMBLY DRAWING	<input type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
INSTR SHEET	<input type="checkbox"/>	WILL BE MODIFIED PHASE II (USA)
PROCESS VISUAL AIDS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)
WORK INSTRUCTIONS	<input checked="" type="checkbox"/>	WILL BE MODIFIED QC / ENG (MX)

**PICTURES, DRAWINGS, ETC.**

# CHAINHOLD

## COMPONENTS



ITEM	CODE	DESCRIPTION	AVAILABLE IN
A	RB91-1336-xxx000	Chainhold Cover	White, Vanilla, Gray, Black & Clear
B	RB91-1337-xxx000	Chainhold Base Assembly	White, Vanilla, Gray, Black & Clear
C	RB91-1338-001110	Chainhold Mounting Kit Clear	Clear Only
D	MK04-INST-133101	Chainhold Instructions	-